

William D. Allison

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Summary CNC Swiss lathe machinist with 15 years' experience reviewing work orders and running several different machines simultaneously in a 5S environment. I have Citizen Mitsubishi and FANUC 18 I control experience. Plus several years' operating manuals. I have been in the manufacturing industry for 34 years. I have operated chucker lathes as well.

Skills:

- Safety First
- Quality driven and continuous improvement oriented
- Setup and operate Star, Citizen, KSI, Nakamura
- Older cam screw machines
- On Safety committee for 8 years at last employment
- Problem Solving
- Thread and plug gauges
- Fine motor skills
- Open minded, very willing and able to learn

Experience:

Burris Optics Company Greeley Co.

March 2018 to current I am operating an Okuma Captain lathe with OSP-p100 control

Plus a citizen e 32 dual turrets Mitsubishi 320hlc-v control.

Whip Mix Ft. Collins, CO July 2007 to September 2017

CNC set up and operator

Tracked shop cutting tool usage and sharpened and replaced cutting tools. Measured, marked and indicated proper dimensions and reference points on materials and work pieces for future reference. Calculated and set controls to regulate machining factors like part speed, feed, coolant flow, depth and angle of cut and clamping methods. Machined small and large parts to tolerances of .0005 or less. Made appropriate offset corrections for tool wear, broken tools and casting variations. Selected appropriate speeds and feeds according to type of metal and finish specifications.

JR Engineering Land serving Ft. Collins, Co September 1998 to August 2006.

Maries Dental Bend Oregon, July 1998 to August 1998

CNC Lathe Operator.

Colorado Screw Machine Loveland, CO July 1983 to June 1997

Started as parts cleaner, promoted to manuals, then to CNC Swiss lathe and cam machines.

Education:

Rocky Mountain High, Ft. Collins, CO