

Wayne Padilla

Production Supervisor

Brighton, CO 80603

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To obtain a position that not only offers an opportunity for growth and advancement but is also a challenging and rewarding career.

Versatile Experience

Work Experience

Production Supervisor

Vestas Blades - Brighton, CO

October 2015 to June 2017

80603. Responsibilities and duties include supervising the Spars, Web assembly and Shimoda and Stringer areas which consists of 40 employees. Accountable for six spar mandrels Shimoda and Stringer machines that produce carbon fiber slabs for blade construction. Participate in daily management meetings and conduct safety walks and 5S audits throughout my areas of responsibility. Work closely with HSE, Quality and materials groups to insure all aspects of production is being met. Conduct employee annual reviews and counsel employees when needed. Use ULTIPTRO and ATM for time and attendance as well as capturing production time on the job. Use Microsoft base programs and SAP for material and administration purposes.

Comfort Core Second Shift Supervisor

Leggett & Platt - High Point, NC

August 2012 to October 2015

27260. Responsibilities and duties include supervising the Comfort Core personnel which consists of 25 associates. Accountable for 30 Sphul machines which produce pocket coil for the bedding industry. Participate in multiple CI events such as 6S and Safe Guard safety program. A member on the TPM steering committee and the team lead on the parts cost savings team. Conduct employee reviews and evaluations as well as giving disciplinary write ups when needed. Work close with the Quality Manager to ensure all L&P 9000 policies are enforced and maintained. Process employee time and labor transaction through LPCS which is an AS400 MRP system. Control departmental materials and inventory locations and participate in multiple audits for Quality, 6S, Safety and TPM.

Production Supervisor

Brite-Line Technologies - Denver, CO

October 2008 to April 2012

80239. Responsibilities and duties include supervising the production personnel. This consists of 18 people. Accountable for seeing that product was being built properly and in compliance with DOT standards as well as individual state regulations. Processed daily time sheets using ADP system and opened and closed lot numbers and work orders using MAS 90 and also conducted annual employee reviews. Worked with purchasing, quality and design team to insure proper timelines were met.

Monitored and maintained Kan ban and 5s locations and participated in lean events. Contributed and conducted continuous improvement activities.

Production Supervisor

Bestop Inc - Broomfield, CO
July 2004 to October 2008

80020. Responsibilities and duties include supervising the Product Assembly. This consisted of 60 people. Accountable for overseeing the day-to-day building and shipping Jeep Wrangler tops to Chrysler. Worked closely with engineering and purchasing to insure proper parts availability. Followed TS requirements on a daily basis & promoted 5S activities as well as audited to 5S requirements. Received gold belt from 6 sigma training and worked on receiving green belt. Hired and trained new employees on company policies and procedures and participated in Continuous Improvement activities and was involved on several 6 sigma a project teams. Gave employee evaluations as well as counseled team members when needed processed employee time using kronos. Used AS400 BPCS mrp system to transact product throughout the manufacturing process. Worked closely with Quality and aftermarket engineering product design to insure quality tops were being produced.

Assembly Supervisor

Metron Inc - Denver, CO
June 2001 to June 2004

80223. Responsibilities and duties included supervising the assembly and custom product departments. This consisted of 30 associates. Accountable for multiple product lines and making sure the product flow was streamlined and built properly. Followed ISO procedures, UL and NEMA standards and NFPA regulations. Hired and trained new employees. Assisted engineering and test departments in implementing new products, procedures and processes. Made sure on time demands were being met. Prepared monthly status reports, and participated in product gross margin research.

Production Supervisor

Cooper B-line - Aurora, CO
February 2000 to June 2001

80011. Responsibilities and duties included supervising the assembly, paint, paint-line support, shipping and receiving and parts warehouse. This consisted of about 35 to 40 people. Accountable for the assembly and fabrication of telecom server cabinets and custom cabinets for the electronic industry. Transacted product through the plant, making sure on time shipments were met, Implemented new processes and procedures and conducted JHA's (Job Hazard Analysis) research. Maintained compliance with ISO 9000 requirements and conducted weekly safety meetings with all departments. Worked with engineering on prototype design and also worked with the quality department on a daily basis.

Production Lead

Fischer Imaging Corporation - Denver, CO
July 1994 to February 2000

80241. Responsibilities and duties included supervising 15 to 20 assemblers as well as assembling, wiring, testing, and shipping the GE Tilt-C x-ray Machine. Worked in other departments assisting the production of other x-ray machines. Went in the field and helped with preventative maintenance and installation of various x-ray equipment. Complied with FDA requirements, prepared written procedures and reviewed DHRs as well as trained new employees.

Assembly Technician

TRANE Corporation - Pueblo, CO

November 1990 to May 1994

81001. Responsibilities and Duties included wiring and assembling all motor control panels for various helical systems such as Serious R, 80 to 120, and 20 to 60. This consisted of wiring PLC and VFD devices with wire diagrams

Harness boards, ladder schematics and engineering drawings. Rotated with other core personnel as lead Technician for the control panel area. When in this role supervised the area and the other employees which consisted of about 8 other techs.

Education

Pueblo East High School 9 Mac Neil Lane - Pueblo, CO

Colorado State University - Fort Collins, CO

Skills

Haccp, SQF, Lean, TPM