

Tramane C. Appley

3831 Cedarwood Lane • Johnstown, CO 80534

Phone: (307) 680-7236

OBJECTIVE

Reliable and mature individual seeking a position which will give me the opportunity to gain the necessary experience to develop into a career and a lifetime of rewarding and challenging work.

WORK EXPERIENCE

2022 - 2023 Pacific Steel & Recycling Gillette, WY

Welder

- Air & Carbon Arcing
- 1/16 Dual Shield Welding
- 3/32-5/32 7018
- Hard wire 045-035
- 25/75 gas mixture
- Build-up/replacement of jaw armor
- Locate/repair cracks
- Basic weld maintenance required for heavy equipment

Equipment Operator

- Excavator
- Sheer head
- Bailer
- Skid steer

2020 - 2021 Rocky Mountain Discount Sports Gillette, WY

BowTech/Sales Floor

- Manage the daily workflow and perform Archery services including arrow cutting, fletching, accessory installs, bow set-ups, restringing, and other basic maintenance procedures
- Drive sales through engagement of customers, suggestive selling, and sharing product knowledge
- Merchandising, maintaining sales floor cleanliness, prepare/update signage and displays.

2020 – 2020 Campbell County Recreation Center Gillette, WY

Gym Monitor/Lifeguard

- Monitor all activities within the fitness center/gym/pool area
- Enforce all center safety rules, policies and procedures in a consistent manner
- Provide daily care and cleaning of all equipment.

2017 – 2019 Weatherford ALS Gillette, WY

Product Line Supervisor Level 2

- Overall responsibility for driving operations and sales
- Monitor Inventory & assets
- Prepare contract documents
- Progressive cavity pumps

Welder Fabricator

- Fabricated skids
 - Charge pump skids, skids with sumps
 - Tail roll skids

EDUCATION

- Westwood High School – Gillette, WY Graduated June 2006
- Western Welding Academy – Gillette, WY January 2020 – June 2020
Combo Pipe Welding Course

QUALIFICATIONS

- JD Edwards Inventory Systems
- Ansul certified
- OSHA 10
- Boom Lift, Scissor Lift and Fork Lift certified
- Excellent customer service/public relation skills
- Hard Worker, Honest
- Quick Learner



WELDER PERFORMANCE QUALIFICATION (WPQ)

AWS B2.1-1-202-96

Test Material Data		Welding Conditions		
Diameter (Pipe): 2" XXH		Welding Machine: Miller Pro 600	Welder Name: Tramane Appley	Location: Gillette, WY
Wall Thickness: 0.436"		Cleaning: Power Brushing/Grinding	Pre-heat temp: 65°F min	Welding Temp: In shop 68°F
Material Spec: Carbon Steel SA 106-Grade B		Current/Polarity: DCRP	Interpass Temp: 450°F max	Temp Control: Infrared Pyrometer
Material Mfg.	N/A	Welding Technique: Stringer/Weave	Welding Process: SMAW	Time between passes: 5 minutes
		Welding Direction: Uphill	Type: Manual without backing	Position: 6G (45°)

Welding Parameters

Pass Number	Electrode size	AWS Class No.	Process	Amperage Range		Voltage Range		Travel Speed (IPM)		
				MIN	MAX	MIN	MAX	MIN	MAX	AVG
1- Root Pass	1/8"	E6010 5p+	SMAW	70	120	19	32	3	10	6
2- Hot Pass	1/8"	E6010 5p+	SMAW	80	120	19	32	4	12	8
3- Filler Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
4- Filler Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
5- Filler Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
6- Cap Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
7- Cap Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
8- Cap Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5

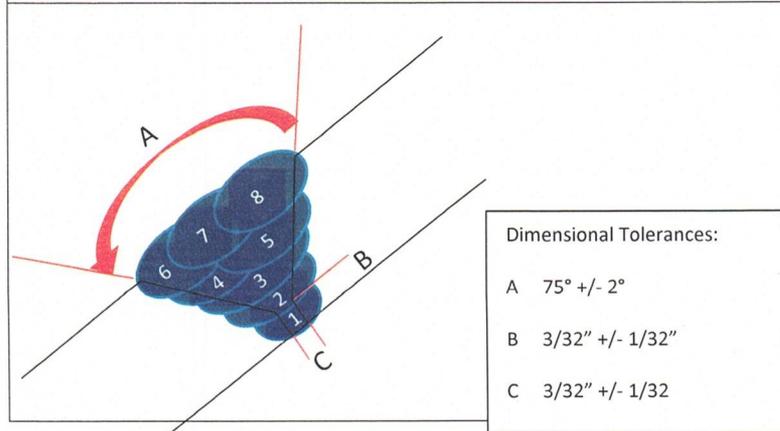
Visual Inspection Results: Satisfactory

Radiographic Examination Results: N/A

Bend Test Data

Specimen No.	Results	Specimen No.	Results
SB-1	Passed		
SB-2	Passed		
SB-3	Passed		
SB-4	Passed		

Weld Joint Design



Additional Information

*This certificate is nontransferable

<u>Inspected by:</u>	Tyler Sasse
<u>CWI Number:</u>	15070201
<u>Date</u>	5/13/20

Tyler B Sasse
CWI 15070201
QC1 EXP 7/11/2021



WELDER PERFORMANCE QUALIFICATION (WPQ)

AWS B2.1-1209-96

Test Material Data		Welding Conditions		
Diameter (Pipe): 2" XXH	Welding Technique: Stringer	Welder Name: Tramane Appley	Location: Gillette, WY	
Wall Thickness: 0.436"	Pre-heat temp: 65°F min	Welding Temp: In shop 72°F	Welding Processes: GTAW/SMAW	
Material Spec: Carbon Steel SA 106 Grade B	Interpass Temp: 450°F max	Temp Control: Infrared Pyrometer	Current/Polarity: DCEN/DCEP	
Material Mfg. N/A				
Position: 6G (45°)	Cleaning: Power Brushing/Grinding	Time between passes: 5 minutes	Type: Manual without backing	
Welding Direction: Uphill	Tungsten-EWTh-2	Welding Mach. Miller Pro 600		

Welding Parameters

Pass Number	Electrode size	AWS Class No.	Process	Amperage Range		Voltage Range		Travel Speed (IPM)		
				MIN	MAX	MIN	MAX	MIN	MAX	AVG
1- Root Pass	1/8"	ER 70S-2	GTAW	75	125	18	35	5	10	8
2- Hot Pass	1/8"	ER 70S-2	GTAW	75	125	18	35	4	9	8
3- Filler Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
4- Filler Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
5- Filler Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
6- Cap Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
7- Cap Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5
8- Cap Pass	3/32"	E7018	SMAW	85	110	19	32	3	8	5

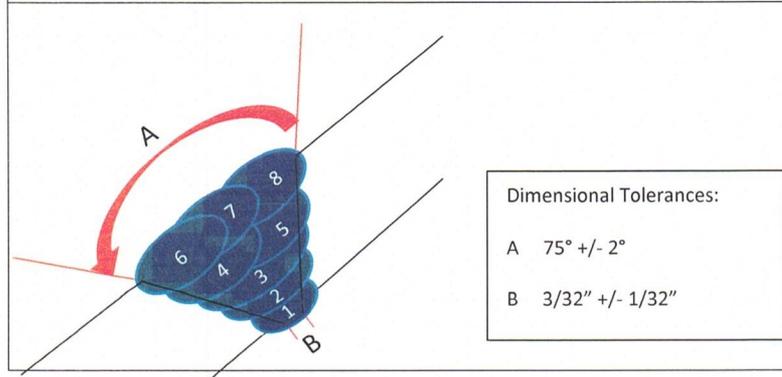
Visual Inspection Results: Satisfactory

Radiographic Examination Results: N/A

Bend Test Data

Specimen No.	Results	Specimen No.	Results
SB-1	Passed		
SB-2	Passed		
SB-3	Passed		
SB-4	Passed		

Weld Joint Design



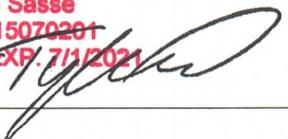
Additional Information

*This Certificate is nontransferable

Inspected by:	Tyler Sasse
CWI Number:	15070201
Date	5/28/20



Tyler B Sasse
CWI 15070201
QC1 EXP. 7/1/2021





WELDER QUALIFICATION REPORT(WQR)

WPS NUMBER: AWS B2.1-1-207-96

Test Material Data		Welding Conditions		
Diameter (Pipe): 2" Sch 80		Welding Machine: Miller Pro 600	Welder Name: Tramane Appley	Location: Gillette, WY
Wall Thickness: 0.218"		Cleaning: Power Brushing/Grinding	Pre-heat temp: 65°F	Welding Temp: In shop 75°F
Material Spec: Carbon Steel SA-106 Grade B		Current/Polarity: DCEN	Interpass Temp: 450°F max	Temp Control: Infrared Pyrometer
Material Mfg.	N/A	Welding Technique: Stringer/Weave	Welding Process: GTAW	O.D Reinforcement: Flush-1/8" Maximum
Position: 6G (45°)		Type: Manual without backing	Cup Size: #4 through #8	

Welding Parameters

Pass Number	Electrode size	AWS Class No.	Process	Amperage Range		Shielding Gas (CFH)		Backing Gas (CPM)	
				MIN	MAX	MIN	MAX	MIN	MAX
1- Root Pass	1/8"	ER-70S-2	GTAW	75	125	8	35	N/A	N/A
2- Hot Pass	1/8"	ER-70S-2	GTAW	75	125	8	35	N/A	N/A
3-Filler Pass	1/8"	ER-70S-2	GTAW	75	125	8	35	N/A	N/A
4- Filler Pass	1/8"	ER-70S-2	GTAW	75	125	8	35	N/A	N/A
5- Cap Pass	1/8"	ER-70S-2	GTAW	75	125	8	35	N/A	N/A

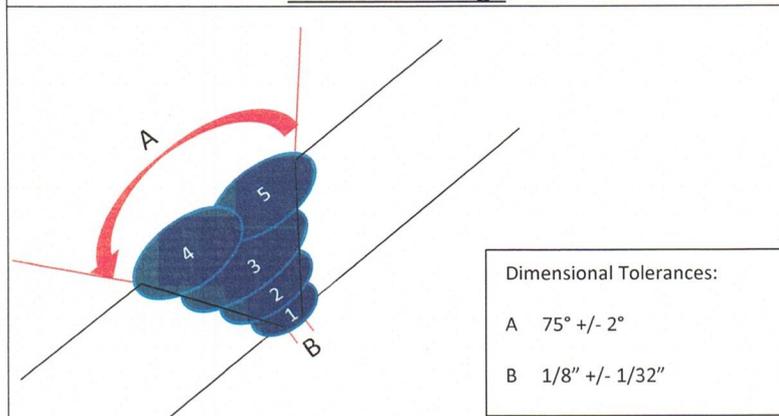
Visual Inspection Results: Satisfactory

Radiographic Examination Results: N/A

Bend Test Data

Specimen No.	Results	Specimen No.	Results
RB-1	Passed		
RB-2	Passed		
FB-3	Passed		
FB-4	Passed		

Weld Joint Design



Additional Information

*This certification is nontransferable

Inspected by: Tyler Sasse

CWI Number: 15070201

Date: 6/3/20



Tyler B Sasse
 CWI 15070201
 QC1 EXP 2/1/2021