

Toyia Houston

QA Experience in Various Manufacturing Settings

Dayton, OH

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WORK EXPERIENCE

Warehouse Associate

Amazon.com/SMX - Hebron, KY

Responsibilities

Processed returned merchandise

Skills Used

Quality inspection, categorizing merchandise, software navigation, lifting up to 50lbs independently, utilized a hand truck

Lead Process Control Technician

Lyons Magnus - Walton, KY - June 2012 to October 2015

Responsibilities

Perform quality assurance audits on production lines from initial processing to final packaging ensuring all HACCP, GMP, safety, and tracking specifications are followed

Perform analysis of raw materials, pre-processed, in-process and finished products, record findings in data base, release in spec product or place out of spec product on hold

Provide and suggest strategies and corrective actions to help maintain consistent and quality products
Handle quality issues, make decisions, and provide guidance within quality and production

Monitor the use and handling of allergens and their clean up

Help maintain departmental budget through monitoring the hold and release of noncompliance product, and informing manager of proposed purchases

Perform analysis of finished products and raw materials utilizing sensory techniques

Support continuous improvement of programs and their compliance

Obey GMP's and wear appropriate PPE when applicable

Evaluate CIP process, record results and clear line for production

Calibrate lab equipment

All other duties as assigned

Accomplishments

Demonstrated my abilities to go beyond the call of duty by working late when needed (12 hour shifts) and holidays

Skills Used

Mathematical: Calculate percentages for batching purposes or that of solutions

Computer: Proficient navigation of computer software

Communication: Utilized excellent written and verbal communication skills through report composition, emails, CB radio, and team building exercises

Reasoning: Demonstrated the ability to interpret data trends troubleshoot processing and quality issues

Commuting: 1 hour

Mechanical Lab Technician

Procter and Gamble - Cincinnati, OH - October 2010 to May 2012

Responsibilities

Perform physical testing of product packaging

Operate high speed cameras

Calculate friction coefficients

Data entry

Set up and operate conveyor

Troubleshoot equipment issues

Follow GMP's and PPE

Use of hand tools and climbing ladders

Met deadlines

Skills Used

Mathematical, Computer, Mechanical Inclination, Communication and Commuting

Quality CNC Operator

Delphi Chassis Systems (General Motors) - Dayton, OH - September 2006 to June 2008

Responsibilities

Operate CNC machining centers of various makes and model

Change tools and programs as needed

Perform quality audits of parts using various gauges

Keep count of nonconforming materials

Set up and execute rework stations

Troubleshoot issues or call maintenance personnel

Skills Used

Quality inspection

Machine operation

Excellent communication skills

Basic math skills

Quality Assurance Technician

The Wornick Company - Cincinnati, OH - October 2005 to March 2006

Responsibilities

Note: Temporary seasonal position

Perform quality audits of production lines

Record weights and make adjustments as needed

Collect samples and transport to lab

Record and enter SPC data

Help set up rework stations

Communicate with line personnel despite language and cultural barriers

Skills Used

Communication, Computer, Reasoning

Quality Assurance Technician

Kao Brands (formerly The Andrew Jergens Company) - Cincinnati, OH - November 2001 to March 2003

Responsibilities

Audit multiple production lines

Perform analysis of raw materials, in-process, and finished product

Release product for packaging

Prep samples for microbial analysis

Physical testing of packaging

Perform sensory testing

Data entry of results

Skills Used

Communication and reasoning

NOTE: Work experience is not all inclusive but provided for functional comparison of target position

EDUCATION

BS in Biology

Wilberforce University - Wilberforce, OH

2002 to 2006