

# Todd Witherby

## **Machining Production Manager - Zimmerman Metals**

Denver, CO

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(720) 965-6643

Seeking a position to utilize Cnc machinist/Supervisory skills through estimating, programming, machine set up, and operator interface.

Willing to relocate: Anywhere

Authorized to work in the US for any employer

## Work Experience

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### **Machining Production Manager**

Zimmerman Metals

2015 to Present

Coordinate daily activities for machine shop. Responsible for 12 floor employees, 2 project managers, 1 estimator and 1 administrative assistant. Duties include engineering, programming, setting up, trouble shooting. Employee appraisal, disciplinary and reward programs. Tool design and purchasing.

### **Director of Operations**

GET Mfg

2009 to 2015

Oversee daily operations of small scale machine shop.

Sales, Quality, Engineering, Programming, Set up, Operation and maintenance.

### **Production Manager**

DMG Hermle and Mikron

2007 to 2009

Responsible for maintaining operations of 28 man crew.

Responsibilities included scheduling, programming, setup/operation of DMG Hermle and Mikron 5 axis mills, job costing, and customer service.

### **Shop Foreman**

4-Axis Machining

2005 to 2007

Supervise a crew of 5-7 people

Quote incoming jobs

Tool ordering when necessary

Perform initial program and set up of new parts for machine operators

Set-up and operation of Mori-Seiki lathes and Makino mills as needed.

Cnc Programming using Mcam9, set up and run, editing G-code as needed.

### **Cnc Programmer/Machinist**

2004 to 2005

CNC Programming using Mcam9, set up and run, modifying G-code as needed, using Fadal and Mori-Seiki machines to produce prototype parts.

Order tooling when necessary

### **Programmer/Machinist/Estimator**

A.C. Machine Systems

1997 to 2003

Program, setup, operate and maintain Cnc lathes and mills

Help president to estimate time and cost for new jobs.

### Education

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Aims Community College

1998

### Skills

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FADAL, CAM, DYNAPATH, E2

### Additional Information

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#### RELATED SKILLS

Mastercam Programming: Lathe, Mill, 3D, millturn and multiaxis to version 2018. Faro metrology certified. ISO9000/2015 AS9100 RevD and NADCAP trained.

Familiarity with Rhino Cam, Job Boss, E2, Solid Works, Adobe, Quick Books, Microsoft word, Outlook, and Excel.

Controls: Fanuc, Fadal, Mitsubishi, Yasnac, Haas, Hurco, Dynapath, Heidenhain, Siemens, Meldas