

THOMAS CHARLES ALLMAN\

CONTACT

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WORK EXPERIENCE

WoodWard

Machinist Programmer January 2019 till Now

- The position I currently fill at Woodward is for an operator programmer. This has been an incredible opportunity for skill development beyond but related to my position as programmer. I am currently working with the head of engineering to insource machining work. This role has required me to write out G code by hand as they have not had a need for software before this point. Simultaneously I have been bringing in esprit software, and helping it get the computers capable of running it.
- While here I have spent most my time on Tsugami 11 axis Swiss lathe, and the Mori Seiki mill.

■ Trans-Matic

CNC Programmer Operator February 2018 till February 2019

- My first position here was in there soft turn department. I would rough out the shapes to print.
- After 6 months of proving my work as a programmer I was moved to the Hard Turn department. Here we took the metal after heat treat and everyone else did their part. We would add the finished critical dimensions. We would also run the heat treat ovens.
- I left here after they shut down there Arizona facility and started offering buy outs.

Metal Flow

CNC Programmer Operator 2016 till 2018

- I starting programing the Mazak quick turn here. Working 12 hours a day righting up to 8 programs a day. Every part we did was one part per order. I would heat treat my own parts, do the draw back, and test the Rockwell. I trained at the Mazak facility in Kentucky.
- After proving myself on the Mazak I moved to a 3 axis hurco mill.
- Shortly after I moved on to the Okuma 5 axis lathe.
- Programed using Gibbs cam software. I also used there conversational programing.

- I had the experience of updating the post processor for the software we used.

Herman Miller

Hi Low 2015 till 2016

- Provided support to the assembly line. Bringing in raw material and taking finished goods to the truck.
- I Left after it became clear I wasn't going to be a machinist. I was hired with the understanding I would be a machinist however I was left a material handler.

American Axel

Machinist 2012 till 2015

- Ran vertical laths to make hubs for the Chevy 1500 trucks.

EDUCATION

OTSEGO HIGH SCHOOL

Graduated in 2004.

KELLOGG COMMUNITY COLLEGE

I attended form 2009 through 2010. I studied general transfer classes.

WESTERN MICHIGAN UNIVERSITY

Studied part time from 2011 to 2012. I was studying secondary education with a focus on physics. I ended my studies when I learned how much a teacher's salary was.

MAZAK

I did a full week course in programming at the Mazak facility in Kentucky.

HURCO

I completed a course in WiMAX conversational programming.

SKILLS

- Hard Turn: I spent two years on hard turning parts for a tool shop.

- Gibbs Cam: I have two years' experience programming using this software.
- Maz controls: I spend almost 4 years programming and running Mazak lathes.
- Experience with exotic metals such as waspaloy, inconel, greek ascology, stellite, hast X