

Steven West

CNC Machinist & Quality Control Inspector

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Authorized to work in the US for any employer

WORK EXPERIENCE

CNC Machinist manual machinist

Cyalume Technologies, Inc. - West Springfield, MA - September 2016 to Present

I am currently the only machinist in this division. I am responsible for making all parts for production machines at this location. I set up and operate a prototrak CNC lathe as well as many manual machines. Other responsibilities include ordering material, keeping inventory of spare parts as well as manufacturing spare parts and inspection of finished parts. This is a temporary assignment.

cnc machinist / toolmaker

United Lens Company - Southbridge, MA - January 2016 to August 2016

Setup and operate various cnc lathes , milling machines , and grinders as well as many other types of shop equipment . Responsible for making all tooling and fixtures used in house for all manufacturing . I was required to write programs from blueprints , setup machines and operate the machine . I was also responsible for inspection of parts made .

This position was through a temp service, my assignment ended in september.

CNC Machinist & Quality Control Inspector

HORST ENGINEERING - East Hartford, CT - May 2015 to January 2016

Setup, operate hardinge GT and C3 CNC lathes. responsible for downloading and installing programs to run. Complete setup of machines. Production of a variety of aerospace parts, Most parts produced were very close tolerance, + - .0002 on average
I was also responsible for inspection of parts produced, as well as gauge setup
Occasionally I was utilized in the inspection department inspecting other parts produced.
Job was through a temp service

CNC Machinist

Eppendorf - Enfield, CT - January 2014 to May 2015

Responsibilities

I operated a CNC trueab multi spindle multi turret lathe with live tooling, I am responsible for complete setup and operation, maintaining tolerances of +- .0004. Through adjustments and tool changes when necessary. I was working on second shift with no supervision for most of my shift, if a problem should occur I was expected to solve it alone

CNC Machinist & Machine Operator

Wyman Gordon co - Worcester, MA - August 2011 to December 2013

Machine set up, operation and maintenance, reading blueprints, material handling

- * On floor inspection using calipers, gauges and other inspection equipment
- * Parts assembly, forklift and overhead crane operator
- * Finishing and polishing of various metals

* Equipment utilized: GIDDINGS & LEWIS CNC vertical turning center, Manual Alliant and Bridgeport milling machines.

CNC Machinist & Machine Operator

Newberry Industries - East Windsor, CT - November 2008 to August 2011

Maintenance, operation and machine set up, material handling, reading blueprints and utilizing various inspection equipment

* Equipment Utilized: Flowmaster waterjet, Cincinnati, Fadal, Bridgeport, Milwaukee milling machines; manual and CNC operated. Blanchard and Milwaukee manual grinders, Milwaukee and Cincinnati manual lathes, EDM machines, spot & tack welding machines, hydraulic presses, shears and brakes

Machine Operator & Material Handler

Aerospace Component - East Granby, CT - December 2003 to October 2008

East Granby, CT - December 2003 to October 2008

Machining, material handling, shipping and receiving, inventory and on floor inspection using micrometers, calipers and gauges

* Equipment Utilized: Omada cutoff saws, lathes, hydraulic shears, plasma torch, overhead crane and forklift operation

EDUCATION

high school diploma

Somers High School - Somers, CT
1979 to 1982

ADDITIONAL INFORMATION

SKILLS

CNC lathe and milling operating, and complete setup. can read blueprints and technical drawings, able to use all types of measuring tools. I have done quality control performing a variety of scientific inspections. I have operated forklifts and overhead cranes