

Stephen Vrooman

Machinist CNC/Manual

Aurora, CO

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Thirty five years experience in machining and maintenance of machinery. Experience with multiple product lines of manufacturing such as; cold roll steal, hot roll, aluminum, brass titanium, stainless steal and polyethylene plastics. Experience with various molds plastic and rubber, model making, automotive dies and benders and defence and aero space products. Proven creative abilities, strong interpersonal and communication skills.

- * Worked as a leadman /supervisor
- * Trained in Germany building automotve molds and also trained cnc programming
- * Worked with a variety of machines, Wire edm machines, edm sinkers, cnc mills vertical and horizontal, 5axis, vertical cnc turning center, grinders, manual milling machines and used various controlls
- * Worked in the Aerospace and Defense industry machining parts with real close tolerances
- * Worked machining parts for plastic and rubber injection molds assembling, repairing
- * Worked in the tool and die industry machining parts dies, benders
- * Worked in both measuring systems enlish and metric
- * Worked with master cam and on the machine programming
- * Worked with geometric tolerancing
- * Worked with other manual machines, drill presses, saws, lathes, and various hand tools
- * Worked on Mazak QTs 100 Lathe setup and programed with Mazatrol
- * Worked on Mazak 410 Mill setup and programmed with Mazatrol
- * Worked on a Sodick 30 E.D.M Sinker did setups and programmed
- * Worked on Agie, charmie, Accutech wire E.D.M machines
- * Worked in a R&D Department in the Medical Industry which consisted of support and manufacturing

Willing to relocate: Anywhere

Authorized to work in the US for any employer

Work Experience

Machinist

Sundyne Corporation - Arvada, CO

April 2018 to Present

Work in the impeller and inducer cell . I setup and run a cnc grinder, cnc horizontal mill , and a Mitsubishi shaper cuts slimes and key ways. I also use balancers to balance parts that we make through out the shop

CNC Machinist

Omni Machine Woks - Covington, GA

September 2015 to Present

set up and run and program A Mazak lathe with Mazatrol,setup and run and program a Doosan lathe. I also set up and run a vertical V9 Haas and Fadal milling machines. this is a job shop ,we do work for several different companies

Machinist III

CR Bard Medical - Covington, GA

2013 to 2015

Responsibilities

worked in the R&D department, I set up and ran Mazak mills , Mazak lathe,also programmed these machines with Mazatrol. Was responsible for training others ,ordering tools , working with engineers and Co ops. I also set up and ran a Sodik 30 Sinker

Accomplishments

I came in at the start of a new shop and set up the 5s and put tooling into place helped lay out the shop

Skills Used

All my knowledge in machining showing I was able to perform all task asked of me

Machinist

Davis tooling - Winder, GA

2011 to 2014

Responsibilities

set up and run Fadal cnc mills and a Accutech wire machine. used other machines , manual mill,grinders, etc. This was a part time job during this period

Accomplishments

I kept the cnc area going and taught others

Machinist II

Honeywell Aerospace - Norcross, GA

2007 to 2013

Responsibilities

set up and run Haas vertical mills also set up and ran a vertical D.M.G vertical mill with a Siemens controller and ran a manual mill along with a Horizontal Tsgaumi milling machine we held +/- .0003 on most parts we were a R&D shop

Accomplishments

I was very productive and reliable helped set up 5s in the shop

Skills Used

All my machining abilities

Machinist

Triple D Tooling - Lawrenceville, GA

2002 to 2007

Responsibilities

Lead man in the cnc area ,ordered tooling helped others ,setup and ran Fadals ,mori seiki vertical milling machines also setup and ran Charmie wire machines. Used manual mills ,grinders and other various tools

Accomplishments

I was very reliable and productive

Machinist

Patterson Pump - Toccoa, GA

1999 to 2002

Responsibilities

Set up and ran a G&L vtl turning and milling G.E components and pumps and also ran a manual VTL made sure parts were correct and ran quality parts

Accomplishments

I started and finished 3 six sigma projects

Skills Used

All my machining Abilities

Machinist

Bavarian Tooling - Duncan, SC

1997 to 1999

Responsibilities

Set up and ran a Milltronics vertical mill and a Jobs 5 axis milling machine and other various manual machines checked all parts

Accomplishments

I was part of the start up of this new Company and spent time in Ingoldstadt Germany Working with others on this stat up in the U.S

Machinist

Panduit Corporation - Cummings Ga.

1994 to 1997

I responsible for setting up Mori mills and running parts. I was also responsible for setting up Agie wire machines and ran these and also worked on the Elox sinkers and Le Bland mikino sinker and produced mold parts

Machinist

ALBANY INTERNATIONAL CORP. - Stone Mountain, GA

1988 to 1994

I was responsible for setting up and running A 30ft and 46ft planer with a conversion that added a bridge port head and did the milling ,I also used drill presses and regular bridgeport milling machines ,ran a seven headed molder, checked parts

Machinist

JARCO - Lilburn, GA

1985 to 1988

Responsibilities

ran various cnc mills ,my main focus was running toyota horizontal milling machines,bridge port 7&8

Skills

CNC, Manufacturing