

Stephen T. Randall

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I have over 20 years of experience in Production Management Positions working for Fortune 500 and Start-Up companies. I also have over 20 years of experience in food and beverage industries.

- **Management experience includes Production Lines, Warehouse, and Facilities**
- **Experience in meeting or exceeding production goals in a safe manner while ensuring the highest quality in a cost efficient way.**
- **In charge of critical equipment and processes**
- **Strong in effective communication and teamwork**
- **Responsible for production planning and financial performance**

Professional Experience

City Brewery La Crosse, WI

March 2015 to Present

Packaging Manager

Responsible For:

- **Maintenance and Production in a 2.3 million barrel brewery**
 - **Includes Maintenance Manager, Production and Maintenance Supervisors**
- **Last year Department saw a 15% reduction in doctor treated injuries**
- **Starting a monthly safety audit**
- **42 % reduction in dump beer costs**
- **5 % reduction in material, chemical, and supplies by 5%**

Loveland Products Greeley, CO

Production Manager

2012 to 2015

Responsible For:

- **Managing the Formulation and Production of adjuvant agriculture chemicals**
 - **Maintaining a Safe and Clean work environment**
 - **Ensuring a High Quality Finished Product**
 - **Manufacture Results**
 - **Planning, Scheduling, and Budget Development**
 - **Continuous Improvement**
 - **Coaching, Training, Evaluating, and Discipline**
 - **Upholding Policies and Procedures**

Production Supervisor

2013 to 2014

- Worked on improving Changeovers and Conversions
- Contributed to a team developing Green Stream production planning
- Developed Root Cause Analysis for the plant

Warehouse Supervisor

2012 to 2013

- Managed the warehouse and two production lines in the packaging and shipping of agriculture enhancement chemicals
- Developing production and operation SOP's
- Completed several 5S projects
- Implemented Operator PM's

ABInbev Inc. (Anheuser-Busch) Fort Collins, CO

1988 to Nov. 2011

Facility Manager

2010 to Nov. 2011

- Responsible for a \$3.9 million budget for all facilities maintenance at the brewery. This included budget, contracts, and contractor safety training. Oversaw contractors on repairs, and upkeep of buildings and grounds.

Process Manager

2007 to 2010

- Tech Service Manager: In charge of critical equipment and chemicals for the Production Department.
- Plant Service Manager: Awarded the Highest ASI (Plant and Operations Sanitation) Plant Score for the 12 breweries.

Group Manager

1989 to 2007

- Can and Bottle Line Manager: Responsible for high speed packaging lines that produced as much as 35,000 cases in an 8 hour shift.
- Key operation manager on a bottle line start-up team
- SAP Coordinator: Responsibilities included Company Maintenance Review Coordinator in which we received highest plant score among the twelve breweries. Was also the Reliability Relief Manager for the Maintenance Shop. During that time implemented lube routes.
- Warehouse Manager: Responsible for Shipping and Receiving for the Plant. Coordinated all warehouse activities including 75 employees responsible for shipping 300 trucks and 12 railcars daily
- Operation Supervisor on a start-up team responsible for a new bottle line installation. Successfully developed the line lay out, procedures, preventative maintenance, and trained operators.

Education Professional Development

**BS Mass Communication with an emphasis in Marketing
Colorado State University Pueblo**

Professional Development

- Experience in Lean Manufacturing, Six Sigma, KPI's, PDCA, & Root Cause Analysis
- Created, and helped Developed the Auto Beer Change Program: This resulted in product savings and decreased downtime, and was implemented in all 12 breweries
- Operations Representative for the Corporate Safety Audit
- Member of the Blue Ocean Utilities Program: \$480,000 in savings and decreased water usage below 4 barrels of water per barrel of production
- Completed Packaging Technology Class
- Completed Maintenance Fundamentals Class
- Member of the Environmental Team: The Fort Collins Brewery received the Colorado Environmental Leadership Gold Award in 2011