

# Shawan McDonald

## Objective

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CNC Machine Tool Operator, performance-driven machinist with an excellent reputation as a responsible and hard working achiever; very energetic, self-driven individual seeking a position with an organization that promotes creativity and provides opportunities for growth.

## Skills Profile

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- 2 years experiencing Hass CNC Turning and Machining Centers, very close tolerance machining on turbine shafts, bearings and related aerospace parts
- 2 years experience operating Star Swiss CNC Turning Machines, high volume precision piece parts
- Strong communication and team work skills
- Solid understanding of basic machining processes and safety procedures
- Proficient at reading prints and using precision measurements instruments
- Meet production goals and perform basic troubleshooting on equipment
- Strong ability to effectively work in a team environment with minimal supervision
- Dependable, dedicated, fast learner, and creative problem-solver

## Experience

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07/2013 - 10/2013                                      Espco Engineering                                      Willowbrook, IL

### **CNC Mill/Lathe Operator**

- Produced parts that passed 100% inspection
- Replaced tools and made program adjustments as needed
- Kept clean work environment

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07/2012 - 02/2013                                      Metal Working Group                                      Cincinnati, OH

### **CNC Machinist, Machining Centers and Turning Centers**

- Operated sharp CNC, Mazak CNC Lathe and CNC Mill
- Produced parts that passed 100% inspection with no rejections
- Maintained machines and conducted tool changes

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02/2009 - 10/2011                                      Wheeling Machining                                      Wheeling, IL

### **CNC Machining Center and Turning Center Operator**

- Earned "High Performance" awards in 2009 and 2010
  - Consistently produced parts that passed 100% inspection
  - Replaced tools, made tool compensation adjustments and made program adjustments as needed
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04/2007 - 02/2009

Swiss Precision Machining

Niles, IL

### **CNC Swiss Machine Operator**

- Operated up to four (4) Star CNC Swiss turning machines
- Consistently used SPC to ensure quality of piece parts produced
- Consistently met 100% of productivity goals

## **Education**

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2006

Illinois Manufacturing Foundation

Chicago, IL

### **Automatic Screw Machine/CNC Machine Tool Operator Certificate**

- Completed 480-clock hour training program
- Set-up and operate single spindle automatic screw machine (Browne & Sharpe Ultramatic #00 and #2)
- Set-up and operate manual lathes, milling machines and grinders (bench and surface)
- Operate CNC Milling Machine, make offsets, compensations and deburr program and other skills obtained through the training, including blue print reading, precision and other measurements, tool grinding, machine maintenance, inspect piece parts to print, install cams, collets, feed fingers, tools, read piece part layouts; sharpen, mount and set tools

## **References**

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References are available on request.