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**OBJECTIVE:** An opportunity to obtain a challenging position in the field of Quality Assurance where my experience and education will provide valuable contribution to the company.

**NATURE OF BACKGROUND:** Quality control...First article...Receiving...In-process and final inspection. NDT... Level II Certified for MAG...Penetrant Inspection...Calibration...GAGETRAK DATABASE...Knowledge of GD&T... ANSI Y14.5...Solid understanding of Engineering Drawings...SOP's...DPD/MBD per D6-5199...ISO 9001-2008...AS9100...AS9102... TS 16949...certified internal Auditor...Knowledge of CAD...CMM ...Smart scope comparator...Hand tools...etc. Background in computer...Networking...NT Novell...Microsoft windows...Excel Word...Power point.

**PROFESSIONAL EXPERIENCE:**

**07/2018 – 09/2018 : MARMAN INDUSTRIES. LA VERNE, CA 91750**

**Quality Inspector**

First Article of parts for new projects, in-process and final inspection and receiving inspection as required. Maintained quality records QMS database. Update and maintained SPC data and charts. Participate in MRB Meetings and maintained quarantine area. Write NCMR and corrective action and follow-up for implementation. Helped manufacturing and production on various issues. Certified as internal auditor helped management for internal And external audits. Audit whether 5S procedure are followed. Maintained calibration records in GAGETRAK database. Interface with customer and source inspectors on various issues.

**04/2018 – 06/2018 : ACROMIL CITY OF INDUSTRY, CA 91748**

**Quality Inspector**

First Article inspection per AS 9102 also in-process and final inspection using various hand tools calipers Micrometers, height gage, profilometer, comparator, torque wrenches, thread gages and surface plate set-up. RAM II, smart scope, CMM. Receiving inspection of raw material and parts coming from outside processing. Write NCMR and enter in database. Participate in MRB meetings. Assist production and manufacturing on various Issues. Maintained quality records.

**07/2017 – 03/2018 : EATON CORPORATION. IRVINE, CA**

**(contract) Quality Inspector**

Responsible for inspection of assemblies and sub-assemblies at various stages, in-process and final. Verified parts in receiving inspection and also verified parts coming from outside processing for any Damage or cosmetic appearance. Verified proper documentation C of C per specs. Inspect raw material. Write NCR for non-conformance and enter in the database. Member of MRB team to discuss the discrepancies Non-conformances with design, manufacturing and production engineers and issue corrective actions.

**12/2016 - 05/2017 : SAINT-GOBAIN PERFORMANCE PLASTICS, GARDON GROVE, CA**

**(Contract) Quality Technician**

Responsible for incoming receiving inspection, in-process and final inspection. Took over ownership of RG's. For evaluation and analysis on return goods. Testing various valves and manifolds, Pumps in class 5&7 Clean room environment to do failure analysis and find the root cause of failure. Managed NCR, SPC database. Participate in MRB meetings with production, manufacturing and design engineers to resolve the various issues. As certified internal auditor help in for Internal-audit and preparation for external-audit.

**06/2016 - 10/2016 :MARTON PRECISION MANUFACTURING INC. FULLERTON, CA**  
**(Contract) Quality Inspector**

First Article for aerospace and prototype parts per AS9102. Receiving inspection of raw material and parts coming from outside processing. In- process inspection and final inspection. Managed NCR's and participate in MRB meetings. Worked with suppliers on quality issues. Support production and manufacturing for root cause analysis for non conformance. Conduct internal audits. Review and manage calibration Data.

**04/2014- 05/2016: ESTERLINE ENGINEERED MATERIALS, POMONA, CA.**  
**(Contract) Sr. Quality Technician**

First Article per AS9102, Receiving inspection, In-process and Final Inspection. Supervise and trained Inspectors. Used various Electronic and Hand tools for Inspection (RAM, CMM, Smart scope, profilometer Height gauge, Micrometers, Calipers, Comparator, Torque wrenches, Thread gages, surface plate set-up) Responsible for New Product release for AIRBUS and BOEING. Reviewed PO's, DWG. KC's, SOP, NCR's. Developed control and Inspection Plans. Interface with customer for Project progress and recommendations. Manage NCR's and support Production and Manufacturing for root cause analysis for non- conformance. Attend MRB meetings with Design, Manufacturing Eng. and production for the final disposition. Reviewed customer complaints and conduct investigation and assure action taken is adequate. Certified as INTERNAL AUDITOR conduct internal audits and helped Quality and Management for External Audits. Review and manage calibration Data.

**02/ 2011 –11/ 2013: GE HEAT RECOVERY SOLUTION. CERRITOS, CA.**  
**Quality Assurance Tech.**

Provide quality Engineering support for various production programs .Duties include review And develop inspection methods and plans. Member of Engineering change control Board for analysis of product and processes and drawings. Thoroughly review of Eng. Drawings Purchase orders, SOP and specifications. Develop and implement inspection methods and plans. Support and assist manufacturing Eng. Personnel in the analysis of non-conformances, root cause And implementation of effective corrective action. Perform product and procedure audits in Support of internal audit programs. Manage MRB and NCMR data. Assist the quality department In the continuous review of the company quality system and updates. Exploration of emergent Technologies to effect improvement reduce cost and enhance efficiency of company's Product.

**03/ 2004- 12/2010: QUANTUM TECHNOLOGIES WORLDWIDE, INC, CA.**  
**Sr. Quality Control Tech.**

First article, Receiving inspection, In-process and Final dimensional Inspection using various tools. CMM, SMART SCOPE, Optical comparator, calipers, micrometers, Height gauge, surface plate etc. Supervise and trained inspectors. Handled customer complaints and conduct investigations and assured Actions taken are adequate, Schedule follow-up to assure actions taken are being followed.

Compile reports with recommendation. Audit production processes and recommended changes. Review Procedures, initiate corrective action, implement and follow-up. Provided support to engineering and

Management on various quality and process issues.

**10 /2002 – 02/ 2004: CRAFT TECHNOLOGY INJECTION MOLDING CORPORATION, CA  
(Contract) Quality Control Inspector**

Responsible for receiving inspection, In-process and Final inspection also run inspection and tests on Raw material. Certified as Internal Auditor ISO9001-2000 managed internal audits and helped quality Department and management in external Audits and Surveys. Follow-up on SOP's, write NCMR and Corrective action and follow-up on disposition. Maintained quality records for inspection. Managed Calibration system using GAGE TRAK database.

**10/ 2000 – 09/ 2002: JG PLASTIC INC., COSTA MESA, CA  
(Contract) Quality Control Inspector**

Dimensional and visual inspection of plastic Injection molded parts. Verify for machine set-up and Correct die. Perform First Article, In-process and final Inspection. Maintained quality records and Enter the data in quality database. Inspect and tag In-coming raw material. Created and updated SPC Charts. Participate in Internal Audits. Involved in production and process issues. Write NCMR and Dispositions. Maintained Quarantine area.

**07/ 1995 – 09/ 2000: MOTOROLA, CHANDLER, AZ  
Quality Test Technician**

As a Quality assurance test technician in probe test area certified to test wafers and dies. Operate and troubleshoot wafer testing equipment. Involved in process issues in the test area while working and providing support to engineering, management and area technicians for the purpose of achieving Yield and reliability goals. Update SPC data maintain quality records.

**03 / 1991– 06/ 1995: ADVANCED TECHNOLOGY CO, PASADENA, CA**

**Quality Control Inspector**

Inspection of machine and welded parts for Aerospace industries. First article, in- process and Final Inspection. As certified Level II NDT inspector responsible for both MAG and Penetrant Inspection. Issue certifications of work performed per various specifications. Quality audit and vendor survey.

**EDUCATION:** Bachelor of Science in Mechanical Engineering, Punjab University, India.

Diploma in Computer Networking-Microsoft certified Tech. School CEI, Anaheim, CA