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sheet metal work
metal cutting by manual and mechanical equipment
metal bending, manual machines and automatic machines
die setup
work on stamping machines from 20 tons to 250 tons
Cnc operator
Mig/mag welding (3 months)

Work Experience

Setup/Operator

Alfred Manufacturing - Denver, CO
July 2018 to June 2019

- Modified cutting programs to account for problems encountered during operation, and save modified programs
- Calculated machine speed and feed ratios and the size and position of cuts
- Adjusted machine feed and speed, change cutting tools, or adjust machine controls when automatic programming is faulty or if machines malfunction

Operator cnc

ISH Precision Machine Corporation - Lynbrook, NY
November 2017 to March 2018

- Maintained machines and remove and replace broken or worn machine tools, using hand tools
- Conferred with supervisors or programmers to resolve machine malfunctions or production errors or to obtain approval to continue production
- Implemented changes to machine programs, and enter new specifications, using computers

Education

High school or equivalent

Skills

Cnc Machine, CNC (3 years), Machine Operator (7 years), Forklift (Less than 1 year)

Additional Information

- Measured dimensions of finished workpieces to ensure conformance to specifications, using precision measuring instruments, templates, and fixtures
- Mounted, installed, aligned, and secured tools, attachments, fixtures, and workpieces on machines, using hand tools and precision measuring instruments
- Stopped machines to remove finished workpieces or to change tooling, setup, or workpiece placement, according to required machining sequences
- Transferred commands from servers to computer numerical control (CNC) modules, using computer network links
- Checked to ensure that workpieces are properly lubricated and cooled during machine operation
- Set up and operated computer-controlled machines or robots to perform one or more machine functions on metal or plastic workpieces
- Inserted control instructions into machine control units to start operation