

Sandra Berti-Salcido
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Strengths/Skills:

Bilingual fluent in English and Spanish written and verbal. Able to read technical and mechanical drawings, including orthographic projections, sectional views, part notes, dimensions and tolerances. Advanced understanding of blueprints: ability to read, understand and translate blueprints. Advanced mechanical knowledge, ability to use hand tools and good mechanical aptitude. Strong attention to detail. Ability to follow written and verbal instructions in English and Spanish. Ability to adapt to change. Strong attention to detail. Solid customer service skills. Strong ability to juggle multiple tasks with conflicting priorities, self-motivated, responsible and dependable. Detail oriented, ambitious and quick learner. Excellent problem solving skills, well-organized. Able to read, understand and edit G & M codes. Lean manufacturing and 5S, mechanical assembly, management, training program development, SOP, Gmp's, over 20 years of experience in Quality Assurance, ITAR, ISO 9001:2008,

Equipment:

Haas 5 axis Mill, Okuma Lathe, Haas Lathe, Hone, Grinder. LT Lathe, Mori CNC, Mori 5 axis Mill, 4 axis Haas Mill, Captain Lathe, Certified Power Equipment, Lift Operator, Stock Picker, Tagger, Metal Detectors, Balance scales, Centrifuged, CEM, calipers, Magnification light, Epilog laser and Rubik laser cutters, freight scales, Optical Comparators, Shadow compactor scope, Wasino 2 axis lathe, Mori 2 Axis lathe, Chillers, C micrometer, Z scope, drop gauge Indicator, pin gauge, OGP, etc.

Work Experience:

02/2018 – Present, Excelitas Boulder - CNC Machinist III Lead.
Setup, programming, maintenance, PM's, troubleshooting and fixing all equipment issues to maintain up time. Operation on Manual lathes,

CNC lathes (Amada Wasins and Mori), CNC 4 axis mills, Satisfloh's (CM-5, CM-2, CM-50) and Grinder.

02/2015 - 02/2018, Burriss Optics - CNC Machine Operator/Programmer. Responsible for operating, and programming lathe and mill equipment. Setup and operation on Captain lathe, Haas vertical mill and lathes, offsets, LT operation, Hone Setup and operation, Grinder Setup and operation.

Utilize production work orders and documents; ensure all documentation is complete and correct. Detect and report defective equipment materials and/or faulty operations to supervisor. Maintain clean work area. Read technical/mechanical drawings, including orthographic projections, sectional views part notes and dimensions and tolerances.

06/2012 - 02/2015, Snaptron Inc - PNP (CNC) Technician.

Parts assembling, quality control inspection, packaging, machine operation, part measuring, laser machine operation/programming, blue print reading, inventory, shipping, material verification, machine set up, clean room, use of variety of tools as calipers, OGP, microscope, laser machines, mag lights, sure shots machines, calculator, scales, particle counter and particle measurements machine.