

# Sammie Norman

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## **EMPLOYMENT:**

**Global Gear& Machining, Downers Grove, IL** **2017-2018**

*Machine Operator/ CNC*

- Responsible for operating and programming offsets
- Duties included loading parts checking measurements with gages, micrometer, calipers, drop gauge snap gauge and inspection of the product and cleanup

**Residential Solutions, Montgomery, IL** **2017-2018**

*Remodeling Assistant*

- Responsible for cutting and measurements of drywall and tiles and painting
- Duties included base trimming and laying tiles and wood flooring and installing of drywall and cleanup

**Glanbia Performance Nutrition, Aurora, IL** **2016-2017**

*Machine Operator/Setup*

- Responsible for the operation and setup of automated high speed filling machines
- Duties included: changing out hoses, adjusting the carousel rails for specific runs, and perform basic PM's on the machine
- Completed full mechanical breakdowns of the machine to replace carousel fixtures by utilizing hand and power tools
- Performed basic machine troubleshooting when there is a jam, rail/hose sizing error, or breakdown the machine for further inspection
- Able to read and interpret blueprints

**Ferrara Candy, Bolingbrook, IL** **2015-2016**

*Machine Mechanic/ Operator*

- Performed machine setup from start-up, and developed running parameters with tolerances
- Repaired machinery and performed preventative maintenance such as oiling and greasing
- Responsible for day to day maintenance and troubleshooting of VFFS packaging machinery such as baggers, fillers, cartons, conveyor belts, etc....
- Adjust, repair, and replace 480V AC/DC motors
- Performed troubleshooting on machines by adjusting sensors, look for worn out or broken parts, check the bushings/bearings/bent-shaft, and run through the sequence
- Responsible for basic PLC knowledge by identifying the input/outputs and where the disconnect is coming from
- Can utilize micrometers and calipers for measuring purposes
- Able to read and interpret blueprints

**Mapei, West Chicago, IL**

**1988-2015**

*Machine Mechanic/ Lead Operator*

- Performed machine integration, work cell development, and process layout for continuous flow of production
- Responsible for troubleshooting and repair items affecting machine performance e.g. Seal bar heater failures, bag sealing issues, fill weight issues, machine change overs and general preventive maintenance on high-speed packaging machines
- Trained operators on newly installed equipment to attain production goals right from start up
- Worked with cross functional teams to successfully start-up equipment and on new product launches
- Drove operator performance by developing and instating an operator training program
- Developed and trained operators to perform autonomous maintenance
- Very familiar with all pneumatic systems in a GMP environment

**EDUCATION:**

**West Aurora High School, Aurora, IL**

*Diploma*