

Robert Diaz

Robertvillafane2@gmail.com

(704)681-4680 **Objective**

Dedicated and motivated bilingual graduate with proven operations leadership and organizational skills in a cGMP FDA-regulated environment. Seeking to apply my abilities to add value to this organization.

RELATED EXPERIENCE

Nephron Pharmaceutical, Orlando FL, 32822

Manufacturing Operator/Supervisor(Oct. 2000 - 2016)

- Manage a group of 30+direct reports who set up, clean room and operate manufacturing/filling equipment BFS.
- Identified multiple process improvement opportunities in order to design and implement new processes - yielding savings of \$1000+ per year.
- Coordinate manufacturing of over \$200 million of RX & CHC pharmaceutical product per year.
- TROUBLE SHOOT and coordinate all manufacturing equipment for prevention maintenance as required o Filling Machines; Mixers/Emulsifiers; Transfer Pumps; Kettles.
- Work directly with upper management to produce weekly schedule for manufacturing operations.
- Implement changes procedures to enhance safety & quality while reducing cost and maximizing efficiency.
- Revise & implement procedures using continuous improvement methodologies.
- Coordinate all set - ups of manufacturing equipment as per the Manufacturing Batch Record, Equipment list, & Product Schedule.
- Work directly with Engineering Validation, Management, Training, Maintenance, Safety, R&D, and Calibration to execute problem solving and project implementation strategies.

Formulation Set - Up Technician

- Implementing new processes and train staff using Standard Work Instruction and Standard Operating procedures.
- Perform multiple changeovers and Set - Ups according to the customer's needs;
- troubleshoot, , Alpha Checkweighers.
- Clean and sanitize all pharmaceutical manufacturing & Filling equipment.

- Manufacture new product according to batch records using raw materials dispensed from inventory control.
- Ensure proper operation of B.F.S.Machines, kettles, transfer pumps and carton machines.

Certifications & Related Skills

- Fluent in English and Spanish (written and verbal)
- OSHA General Industry Safety and Health 10 Hour Certified
- Proficient in Microsoft, Excel, Outlook, Word and basic.
- Forklift Certified.
- Biologist B.S. ASO. MICROBIOLOGY

Education

IAU

Bachelor of Science in Biology

JU

Associate of Science in Microbiology