

# Matthew Buckley

## CNC Mill and Lathe Operator

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## Professional Summary

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I have been in the CNC and Leadership rolls for quite a while in different companies. I am a very hard working individual, and I'm one of those people if your not 20 min early your late. I always volunteer for OT and always try my best to keep a positive attitude while working.

Willing to relocate: Anywhere

## Work Experience

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### CNC Mill and Lathe Operator

**ACI Services, Inc.** | Blue Springs, MO

February 2023 to April 2026

- Do set ups such as dialing for set point/offset, use of edge finder.
- Load and unload parts, run machine to cut cast moldings and steel parts.
- Read set up documents and blueprints of parts
- Knows how to check tooling requirements (gauge length, radius, diameter and stick out)
- Run parts into tolerance without difficulty.
- Deburr edges of parts and to get parts into spec
- Has knowledge in G codes and M codes
- Fanuc controlled machines

### Team Leader/Production Machinist

**GMT Corporation** | Waverly, IA

October 2019 to February 2023

Make sure the rate of scrap is at a low point.

- Lead a team of 15 or more production operators to make sure they are hitting production numbers and getting parts ready to ship.
- work with Microsoft Teams and spreadsheets to tie in with the other shifts and upper management about daily operations and what needs done for the day.
- Do set ups such as dialing for set point/offset, use of edge finder.
- 1 Spindle 3 axis Toyoda, Mitsubishi and Nigatta
- Load and unload parts, run machine to cut cast moldings.
- Read set up documents and blueprints of parts
- Knows how to check tooling requirements (gauge length, radius, diameter and stick out)
- Run parts into tolerance without difficulty.
- Deburr edges of parts and to get parts into tolerance.
- Load and unload fixtures for parts.
- Has knowledge in G codes and M codes
- Fanuc controlled machines

## **Dispatcher**

**Spirit AeroSystems** | Wichita, KS

April 2019 to October 2019

MOVE PARTS TO THE CORRECT LOCATIONS

CALL IN PARTS THAT WERE READY TO BE MOVED

HELP LOAD AND UNLOAD BASKETS FOR HEAT TREAT

## **Process Mechanic**

**Spirit AeroSystems** | Wichita, KS

April 2019 to October 2019

- Move parts to certain locations.
- Load and unload cages to transfer from heater to quench tanks.
- Use of tugs, forklifts and pallet trucks.

## **CNC Machinist**

**Automation Plus** | Wichita, KS

October 2017 to April 2019

- Run HAAS G408 and make sure we are producing quality parts in a timely manner.
- Make sure the rate of scrap is at a low point.
- Do set ups such as dialing for set point/offset, use of edge finder.
- 3 and 1 spindle 5 axis Cincinnati Milacron.
- Load and unload parts Run machine to make Titanium, Aluminum, and Steel parts.
- Read setup documents and blueprints of parts.
- Knows how to check tooling requirements (gauge length, radius, diameter and stickout)
- Run parts into tolerance without difficulty.
- Deburr edges of parts and to get parts into tolerance.
- Load and unload fixtures for parts.
- Has knowledge in G codes and M codes.
- Can also run all Fanuc controlled machines

## **Supervisor**

**McGinty Machine Co** | Wichita, KS

June 2016 to October 2017

Manage the shift and make sure we are producing quality parts in a timely manner.

- Make sure the rate of scrap is at a low point.
- Do set ups such as dialing for set point/offset, use of edge finder.
- 3 and 1 spindle 5 axis Cincinnati Milacron
- Load and unload parts Run machine to make Titanium, Aluminum, and Steel parts.
- Read set up documents and blueprints of parts
- Knows how to check tooling requirements (gauge length, radius, diameter and stick out)
- Run parts into tolerance without difficulty.
- Deburr edges of parts and to get parts into tolerance.
- Load and unload fixtures for parts.
- Has knowledge in G codes and M codes.
- Can also run all Fanuc controlled machines

## **Wichita, Ks - CNC Machinist**

**Brittain Machine** | Wichita, KS

January 2012 to March 2016

3 spindle 5 axis Cincinnati Milacron.

- load and unload parts Run machine to make Titanium, Aluminum, and Steel parts.
- Read set up documents and blueprints of parts.
- Run single spindle 5 axis high speed.
- Knows how to check tooling requirements (gauge length, radius, diameter and stick out).
- Run parts into tolerance without difficulty.
- Deburr edges of parts and to get parts into tolerance.
- Load and unload fixtures for parts.
- Has knowledge in G codes and M codes.

## **Foreman/Supervisor**

**A1 Restore It LLC** | Wichita, KS

June 2014 to January 2015

- Bids jobs.
- Paint, Sandblast.
- Customer Service and Managing Employees.
- Masking off parts to be ready for paint.
- Use of polyurethane paints.

## **Foreman/Supervisor**

**A1 Restore It LLC** | Wichita, KS

June 2014 to January 2015

Bids jobs.

- Paint, Sandblast.
- Customer Service and Managing Employees.
- Masking off parts to be ready for paint.
- Use of polyurethane paints.

## **Painter/Sandblaster**

**Chance Rides Manufacturing** | Wichita, KS

June 2012 to June 2014

- Paint and Sandblast.
- Masking off parts to be ready for paint.
- Use of polyurethane paints.
- Use of Top Coat paint.
- Mixing paint.
- Checking Mills of paint after complete.

## **Ks - Painter/Sandblaster**

**Chance Rides Manufacturing** | Wichita, KS

June 2012 to June 2014

Paint and Sandblast.

- Masking off parts to be ready for paint.
- Use of polyurethane paints.
- Use of Top Coat paint.
- Mixing paint.
- Checking Mills of paint after complete.

## **Shipping Lead**

**LSI Staffing/Hawker** | Wichita, KS

September 2011 to November 2011

- Received and Shipped Products.
- Blow foam the crates to stabilize parts
- Load trucks for shipment
- Make sure team was loading and labeling parts correctly

## **Wichita, Ks - Shipping Lead**

**LSI Staffing** | Wichita, KS

September 2011 to November 2011

Received and Shipped Products.

- Blow foam the crates to stabilize parts
- Load trucks for shipment
- Make sure team was loading and labeling parts correctly

## **Shift Manager**

**Blockbuster Video**

August 2009 to January 2011

- Managed Shift.
- Ran cash register
- handled customers counted till

## **Forklift Driver**

**Coleman Company** | Wichita, KS

March 2006 to November 2008

- Ran Forklift and Handled Products.

## **Sandblaster/Painter**

**Eastman Sandblasting & Painting** | Wichita, KS

May 2001 to March 2006

- Paint and Sandblast.
- Masking off parts to be ready for paint.
- Use of polyurethane paints.
- Mixing paint.

## Education

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### Diploma

Vatterott Technical College | Wichita, KS

### Diploma

Cooper Education Center | Newton, KS

### HVAC (Diploma)

Vatterott Technical College

December 2009

### Diploma (High school diploma or GED)

Coper alternative high school | Newton, KS

May 2005 to May 2006

### Trade school

### HVAC (Technical college)

### High school diploma

## Skills

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Bore gauges Equipment malfunction troubleshooting Equipment inspection Respiratory protection Inventory management Task assignment Grinding tools Prototypes Policy & process development Mastercam Blueprint specification interpretation OSHA Reporting Team supervision Contract management Pneumatic system maintenance Cnc Mill Electrical experience Able to use electrical gauges and take accurate readings CNC toolpath generation Milling machines Pallet jack Outdoor work Inspection tools CNC quality inspection Cleaning (surface preparation method) Computer operation Schematics Microsoft Office Productivity software Computer literacy Power tools Numeracy ERP systems Staff training Maintaining an organized workspace Micrometer Stainless steel Mechanical assembly Experienced in sizing and installing equipment HVAC CNC machine setup Decision making Calipers Measurement-based inspection Recruiting Implementing lean manufacturing processes Inspection gauge ASME codes & standards Machine tool maintenance WELDING CNC router Manufacturing equipment maintenance Profit & Loss statement Machining Dimensional measurements Calibration Manufacturing maintenance Conflict management Mechanical drawings Plumbing Employee relationship building Experienced in all types of Forklifts Swiss CNC machine Manufacturing management Optical comparators Oil & gas Manufacturing facility experience Mechanical quality control procedures Performance Improvement (PI) Technical Proficiency Mazatrol ISO standards Time management AS9100 Hiring Dimensional inspection GD&T Editing Attention to detail English Operating heavy equipment Machine operator experience Kanban Lean management Record keeping Tooling Finished product defect inspection Industrial equipment troubleshooting Machine maintenance Supervising experience Managing manufacturing teams Training & development CNC machine maintenance Parts drawings Leading team collaboration initiatives Experienced in DA, Dotco, Rotary sander, Bur whip, Bur knife, Deburring Specialized industrial tools Windows Microscopy Microsoft Outlook Quality assurance within manufacturing Algebra Hand tools Shipping & receiving ISO 9001 Data entry Machining tool setup Quality Inspection Machine setup

Manufacturing Mechanical troubleshooting Ability to follow instructions Aluminum Sanding Heavy lifting Manufacturing standard operating procedures Project management experience in manufacturing CNC tooling CUSTOMER SERVICE CAD software Basic math Resource allocation (project management tasks) Quality issues Precision measuring instruments Standard operating procedures (SOPs) CNC machine operator experience Machine operation Project leadership Cutting tools Quality control product testing CAD design (engineering design task) Detail drawing interpretation Quality control CAM software Equipment adjustment (production tasks) Lean manufacturing Data analysis skills Computer skills Staff supervision Aerospace Leadership Process optimization Operational budget management Industrial equipment Assembly Microsoft Powerpoint Packaging CMM experience within defense industry GMP 5S Coordinate measuring machine Lathe Geometry Technical troubleshooting support CNC lathe SolidWorks Grinding machine operation Blueprint Performance evaluation Microsoft Access Blueprint reading Safety standard operating procedures Precision measurement in machining Skid steer loader OSHA (regulatory compliance area) Microsoft Word CNC programming Mechanical knowledge Mazak CMMS Microsoft Excel Soldering Inspection reporting and documentation Production management Continuous improvement Maintenance Report writing Equipment setup (production tasks) Team management Manual machining Measurement (quality control) Machining equipment Word processing 5-axis CNC machine Manufacturing budget management Mentoring CNC machining Teamwork Drilling machines Data analytics Metal forming fabrication Climbing Production inventory management Customer relationship building CNC Trigonometry Safety equipment Math Fanuc Cnc Machine CNC milling machine Process improvement planning Avionics BLUEPRINTS Sandblasting Manufacturing company experience Machine adjustment RECEPTIONIST Team leadership RETAIL SALES Organizational skills Axis Technical drawing Production planning Problem solving Shop math Adult education Spray guns (painting, coating and spraying tool) Understands basic work practices Quality standards in production Quality control within aerospace industry

## Languages

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Polish

## Certifications and Licenses

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**TWIC Card**

**Driver's License**

**Forklift Certification**

## Additional Information

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Authorized to work in the US for any employer

## Skills

Knowledgeable in HVAC maintain and repair.

Knowledgeable in electrical circuits, control and motors.

Able to read blueprints and engineering specifications.

Able to use electrical gauges and take accurate readings.

Knowledgeable in soldering, brazing, flaring, and swedging.

Experienced in sizing and installing equipment.

Excellent customer service skills.

Experienced in electrical, plumbing and mechanical maintenance.

Knowledgeable of mechanical codes.

Understands basic work practices.

Experienced in all types of Forklifts.

Experienced in DA, Dotco, Rotary sander.

Experienced in Painting, Sandblasting, and Welding.

Use of all types of micrometers, dial indicators, calipers. Mori,Nigata,HAAS,Toyoda, Cincinnati milicron and KF machines.