

RAY JAMES

10020 Hudson CT, Thornton, CO 80229 | H: 720-471-0682 | ray281977@yahoo.com

SUMMARY

Quality-focused Injection Molding Process Technician with superior knowledge of problem solving and proven ability to cut costs and increase productivity. Expert in Lean Manufacturing and Root cause analysis/correction with fantastic multitasking abilities. Dedicated to high standards of safety, quality and production.

Highly effective at optimizing procedures and improving team performance to achieve productivity benchmarks and set new standards for success.

SKILLS

- Self starter
- Schematic reading
- Certified forklift operator
- Inspection experience
- Root cause analysis and corrections
- Ergonomics
- ISO 9001
- Six Sigma Green Belt
- Kaizan
- Electronics, electrical, hydraulics, pneumatics, mechanics, robotics, vacuum systems
- 10 Hours OSHA Certification
- Crain/hoist expert (50 ton)
- Lean Manufacturing practices and implantation
- Microsoft word, Excel spreadsheet, presentation
- Strategic thinker
- Product storage
- Received on the job training with computer aided simulations, class room lecture's with real world exercises

EXPERIENCE

09/1997 to 05/2008

Injection Molding Process Technician / Assembler

Innertech (Division Of Magna International) — Nashville, IL

Experience:

Injection Mold Process Technician: 6+ years

Assembler: 4 years

Specialized Experience: 250- 3000 ton press

Responsibilities -

- Setup and change molds/tooling and part colors
- Monitor and record process parameters
- Problem solve and correct defects with parts, machines, support equipment with attention to detail
- Manage and supervise department personnel
- Train, organize, delegate tasks
- Facilitate Pre and Post shift meets with department crew, maintenance, QC, upper management, engineering, - when present: customers , vendors
- Use handheld technology to scan and track raw material to finished product

- Design, build, and maintain EOA tooling
- Assemble individual components into sub-assemblies, sub-assemblies into finished products with speed and manual dexterity
- Read and interpreted standard operating procedures to complete work in an accurate and efficient manner.
- Started machine operations by inserting control instructions into control units.
- Coordinated inventory and cost control programs.
- Actively suggested operational improvements to enhance quality, improve production times and reduce costs.
- Maintained clean and organized work areas.
- Monitored and adjusted production processes or equipment for quality and productivity improvement.
- Performed routine preventative maintenance and upkeep of all production equipment to maximize efficiency and minimize downtime.
- Started up and shut down processing equipment.
- Set up and operated production equipment according to daily work orders and safety procedures.
- Set minimum standards and providing technical guidance and support for design, installation, operation and maintenance of mechanical systems used in manufacturing process.
- Helped achieve company goals by supporting production workers.
- Inspected finished products for quality and adherence to customer specifications.
- Removed cured products from molds and inspected each to identify defects and assign grades.

06/2008 to 01/2017

Customer Service Representative

Shred-it – Denver, CO

Experience: 8+ years

Responsibilities -

- Drive mobile shred truck to route based customer locations
- Collect customers confidential information and destroy onsite
- Build, repair, deliver, and retrieve equipment from customer locations
- Train, assist new CSR's
- Assist other CSR's with large accounts, large jobs, warehouse tasks
- Diagnose/ problem solve equipment malfunctions, errors, and repair if possible in the field.
- Use wireless hand held technology to scan, track customers confidential material from collection point to destruction.

02/2017 to 11/2018

Laborer / Manager

Brant Enterprises – Centennial, CO

Experience: 9 months

Responsibilities -

- Measured, cut and laid out materials based on individual job requirements.
- Retrieved materials, tools and equipment from trucks and delivered to skilled workers.
- Operated fork truck safely by following all procedures with care.
- Used picks and shovels to dig, spread and level dirt and gravel.

- Collected and removed debris from work sites to maintain team productivity and minimize safety hazards.
- Removed waste and trash from job sites before, during and after shift completion to keep work areas clean and organized.
- Performed heavy labor such as ditch digging, paving and hauling.
- Signaled equipment operators to facilitate alignment, movement, and adjustment of machinery, equipment, and materials.
- Documented labor hours, crew attendance and individual performance.
- Supplied tools and equipment to workers.
- Communicated with team members to coordinate efficient, safe work and meet job schedules.
- Loaded and unloaded vehicles with supplies needed on job sites and kept accurate daily counts of all materials used.
- Supported project managers in developing effective work schedules for each project team and stage.
- Monitored team member work and assisted with accomplishing objectives.
- Compiled job costs to prepare accurate project estimates for management and clients.
- Set up and tended to Bobcat machinery to keep site work efficiently moving.
- Used organizational skills to meet productivity requirements.
- Monitored and supported site safety initiatives to protect team members and prevent accidents.

12/2018 to 09/2019

Oil Service Sales Representative

Heritage-Crystal Clean — Denver, CO

Experience: 9 Months

Responsibilities -

- Drive oil tanker truck to route based customer locations and pump out waste oil
- Unload waste oil into rail cars, and ready car for transport
- Sell products and other services to customers
- Grow the route by acquiring new customers and retaining current customers
- Use wireless hand held technology to track and complete transactions

EDUCATION AND TRAINING

Nashville High School — Nashville, IL