

# CURRICULUM VITAE

## PERSONAL INFO

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Randy Finckbone  
Divorced, 50 Age  
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## OBJECTIVE

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Manual and CNC Machinist

## EDUCATION INFO

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- **General Studies**  
Iroquois West High School  
August 2, 1982 - August 1, 1985

## EXPERIENCE INFO

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- **CNC Machinist**  
Barton Mfg  
Nov 12, 2017 - Present  
Still Employed:  
Set up and run HMC/VMC, and Boring Mills. The work I've done has all been for Caterpillar. Tolerances vary from job to job, bored holes on 'blade groups' are +/- .0008. The HMC I was hired to run, and the 'blade groups' are the largest in the shop. My job isn't quite as challenging as I'd like it to be. I took this job because it's local, I don't want to travel for my job any longer. I'm looking for long term, local, and the challenge that comes with bigger machines, and bigger parts with tighter tolerances.
- **Shear**  
Mervis Recycling Center  
Aug 1, 2016 - Jun 2, 2017  
This job is all about getting the different metals separated and put in the proper bins, and ready to be taken to the steel mill(s) to be recycled. You need to know how to differentiate one metal to the next, as Mervis is the last stop before the mill(s).
- **Painter and light construction**  
Self Employed  
Jan 5, 2015 - Jul 1, 2015  
Painting and light construction jobs. I lived in a small town, did this type work until I found a stable job.

- **CNC Machinist**

The Alamo Group

Jul 6, 2014 - Jan 5, 2015

Set up, programmed at machine control, QC'd parts to blueprint dimensions. Parts were machined for the agriculture industry. Tolerances of +/- .01 were the norm. Mitsubishi verticals with Fanuc controls. Tooling, machines, set up procedures, were all dated and unsafe.

- **ICS Team**

Walmart

Aug 1, 2013 - Jun 27, 2014

Setting up conveyor system:

Prepared work area for incoming merchandise:

When all merchandise was off-loaded and put in correct location, our team was responsible for getting merchandise out to sales floor.

- **CNC Boring Mills/HMC/VMC Mills**

Halliburton Energy Services

Apr 2, 2007 - Apr 26, 2013

Hired in as a Senior Machinist, Duncan Ok. Halliburton, boring mills in Pump Mills, for Harvey Mercer.

Jobs varied from one machine to the next. But the end results were used to build the big trucks, (semi sized) 'Pump Trucks' on drilling sites. The power from one truck was 125,000 psi from each fluid end, there are 6 fluid ends on a truck. The power increases as the trucks get bigger. Water, sand, and acids are just 3 of the ways they get crude oil, and natural gas from the rock. It's impressive to be a part of. I was asked what type of machining I was looking for, and I asked to be placed on the biggest machines running the biggest parts, and they allowed me to do just that.

- **Manual and CNC Machinist**

RMC Machine & Manufacturing

Aug 4, 2003 - Apr 27, 2007

CNC machinist, manuals when the need would arise.

Exotic metals:

Tolerances of +/- .0002 was the norm:

Set ups, programming/editing, tooling up for each job:

If a job called for 10 pieces, the machinist got 10 pieces, no "set up" or "practice parts"

Richards did their part, wall to wall Mori's (like new), best tooling for the job(s) being machined, fixtures when possible, but the best of whatever it was we needed to hit rigidity in our set ups. The knowledge for the theory and application, you stepped up every job and hit numbers, or you didn't step up at all, because you wouldn't be employed there. Oilfield work, parts were used not on pump trucks, but on down hole process. One missed dimension on a part in the machine shop, people could lose their lives.

- **CNC Machinist**

Peddinghaus Corp

Jun 3, 2002 - Oct 31, 1997

CNC and Manual Machinist:

Set ups, program/edit, HMC/VMC mills:

Parts to be used to make machines used in the structural steel industry:

- **CNC Lead Mills**

Wahlers

Jan 8, 2001 - Aug 29, 2003

Set up, set tooling, programmed at machine control, run and QC first part off, hand control over to an operator.

Jobs were all from Halliburton:

"Farm out" work that Halliburton could not get done in house:

- **Machinist**

CIM & Mfg.

May 4, 1998 - Aug 31, 2000

Job shop manual machining:

From the farmers to the railroad crew, most days I'd make a new part, using the worn out or broke in pieces part they brought me.

- **CNC Operator**

Clark Industrial Machine

Oct 1, 1985 - Jun 26, 1992

Work was for the railroad industry:

Locomotive Engine parts,

Heads, Wrist Pins, misc. parts:

Started learning manual machining:

Started to learn G&M coding:

## QUALIFICATIONS AND PROFESSIONAL ACTIVITIES

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- **Experience Manual Machinist::** 30 plus years experience:

Parts machined for the locomotive industry, high performance car engine work, steel mills, oilfield work, Caterpillar/earth moving equipment, 1 off parts for farming, autos, railroad industry to list only a few types of parts I've made.

Mild steel to exotics, SS, tool steels and others:

Job shop machinist: engine lathes, saws, mills, blueprint reading, precision tools used in the trade:

Set ups without fixtures are rigid, low profile, and made to best accommodate each job:

Machines - Cincinnati Milicron, Sunstrand, GnL, Haas, Olympias, Toyoda, Niigata, Mori

Seiki, Machining Systems:

Machine control's - Haas, Fanuc, Allen Bradley:

G and M codes, conversational, Haas, programming:

## PRESENTATION

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I am looking for my last machinist job before retiring in 22 years. Good people, teamwork not drama, to always learn new things, overtime, big machines making big parts and tolerances of +/- .0002 type work. I'm good at my job, but looking to get better. I can us both money, and with that, I say thank you for your time

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I also have references as well.