

# Randolph Mott

## **Production Worker**

New Richmond, WI 54017

[wildrm0@yahoo.com](mailto:wildrm0@yahoo.com)

(715) 222-3478

Machine operator, assembly line, been a lead for a department. Been quality control backup.

## Work Experience

---

### **Production Worker**

People Ready Temp Service - Hudson, WI

November 2017 to November 2017

- Clean and lubricate equipment.
- Load and unload items from machines, conveyors, and conveyances.
- Pack food products in paper bags or boxes and stack them in warehouses or coolers.

### **Cleaner**

Speciality Coating Systems - Clear Lake, WI

May 2017 to August 2017

I would receive parts and clean them by putting them in a bath of 75 alcohol and 25 Deionized water. Then dry them from 20 minutes to an hour then put them in an oven for an hour then distribute them to the proper departments to be worked on.

United Gear - Hudson, WI

March 2016 to August 2016

machine operator

- Adjust machine controls and change tool settings to keep dimensions within specified tolerances.
- Crank machines through cycles, stopping to adjust tool positions and machine controls to ensure specified timing, clearances, and tolerances.
- Inspect sample workpieces to verify conformance with specifications, using instruments such as gauges, micrometers, and dial indicators.
- Install holding fixtures, cams, gears, and stops to control stock and tool movement, using hand tools, power tools, and measuring instruments.
- Lift metal stock or workpieces manually or using hoists, and position and secure them in machines, using fasteners and hand tools.
- Move controls to set cutting speeds and depths and feed rates, and to position tools in relation to workpieces.
- Move toolholders manually or by turning handwheels, or engage automatic feeding mechanisms to feed tools to and along workpieces.
- Position, secure, and align cutting tools in toolholders on machines, using hand tools, and verify their positions with measuring instruments.
- Replace worn tools, and sharpen dull cutting tools and dies using bench grinders or cutter-grinding machines.

- Select cutting tools and tooling instructions, according to written specifications or knowledge of metal properties and shop mathematics.
- Start lathe or turning machines and observe operations to ensure that specifications are met.
- Study blueprints, layouts or charts, and job orders for information on specifications and tooling instructions, and to determine material requirements and operational sequences.
- Turn valve handles to direct the flow of coolant onto work areas or to coat disks with spinning compounds.

### **cnc machine operator**

St. Croix Machine - Somerset, WI

September 2015 to October 2015

I would load a cnc machine with 10 parts and unload 10 parts and clean and measure them while the first 10 parts when being machined. 300 parts in an eight hour shift was a really good day. I was able to do that 4 out 5 days a week as long as the machine was working properly.

- Adjust machine controls and change tool settings to keep dimensions within specified tolerances.
- Start lathe or turning machines and observe operations to ensure that specifications are met.

Tenere Inc - Dresser, WI

August 2012 to October 2015

#### Setup

- Compute dimensions, tolerances, and angles of workpieces or machines, according to specifications and knowledge of metal properties and shop mathematics.
- Mount attachments and tools such as pantographs, engravers, or routers to perform other operations such as drilling or boring.
- Move controls to set cutting specifications, to position cutting tools and workpieces in relation to each other, and to start machines.
- Observe milling or planing machine operation and adjust controls to ensure conformance with specified tolerances.
- Position and secure workpieces on machines, using holding devices, measuring instruments, hand tools, and hoists.
- Record production output.
- Remove workpieces from machines, and check to ensure that they conform to specifications, using measuring instruments such as microscopes, gauges, calipers, and micrometers.
- Replace worn tools, using hand tools, and sharpen dull tools, using bench grinders.
- Select and install cutting tools and other accessories according to specifications, using hand tools or power tools.
- Select cutting speeds, feed rates, and depths of cuts, applying knowledge of metal properties and shop mathematics.
- Study blueprints, layouts, sketches, or work orders to assess workpiece specifications and to determine tooling instructions, tools and materials needed, and sequences of operations.
- Turn valves or pull levers to start and regulate the flow of coolant or lubricant to work areas.
- Verify alignment of workpieces on machines, using measuring instruments such as rules, gauges, or calipers.

Phillips medical - New Richmond, WI

August 2008 to June 2009

#### production

Produce plastic medical parts and do quality checks.

**Manufacturing assistant**

Renewal by Andersen - Cottage Grove, MN

November 1999 to July 2005

Produce window frames and sash then assemble them.

**Education**

---

**High school diploma**

Somerset High School

August 1975 to May 1988

**Skills**

---

HAND TOOLS, QUALITY CONTROL, General Labor, Assembly Line, Forklift