

Randall Jones

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Objective

Manufacturing Manager with over 20 years of Operations experience with Lean Manufacturing, Quality Assurance, and Continuous Improvement

Education

University of Phoenix - Ontario, Ca

- Master's in Business Administration
- 3.65 GPA

Industries served-

Aerospace-

- Aircraft transparencies
- 5 axis machining of plastic interior products

Other Industries-

- Service station equipment
- Concrete vault enclosures
- Tractor Buckets

Proficient in the areas of

- Met requirements of Six Sigma Black Belt, trained by Global Productivity Solutions.
- Utilizing Continuous Improvement concepts to eliminate waste.
- Adhering to AS9100 manufacturing standards.
- Proficient in the use of hand held inspection tools. Such as micrometers, calipers, Mueller Gauges, check pins, go/no go gauges; dial bore gauges and height gauges.
- Responsible for all aspects of Quality Assurance. Ranging from calibration of measuring tools to final inspection.
- Experience in all aspects of Operations, Human Resources, Quality, Production and Safety
- Root Cause Analysis and Corrective Action program experience
- Ensure Productivity, Utilization and Quality standards are kept to company standards.
- Maintaining 5S program.
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SteriPax Incorporated-

2/2017-Present

Production Manager

- Responsible for all daily scheduling of sterilized pouch production plant
- All daily reporting of production data, including rejections
- 3 shift operation with 36 employees
- Utilizing Continuous Improvement concepts to eliminate waste.
- Responsible for all aspects of Continuous Improvement and adhering to AS9100 manufacturing standards.
- Ordering of all component material and tooling

Zodiac Aerospace, Ontario, Ca (Kelly) -

1/2016 - 1/2017

Production Supervisor

- Responsible for all daily scheduling of 5 axis machine shop
- All daily reporting of production data, including rejections
- 2 shift operation with 12 employees
- Utilizing Continuous Improvement concepts to eliminate waste.

- Responsible for all aspects of Continuous Improvement and adhering to AS9100 manufacturing standards.
- All aspects of quality control, in areas such as machining, polish and anodizing departments.

**GKN Aerospace Transparency Systems, Garden Grove, Ca-
7/2014 - 9/2015**

Production Supervisor-

- Ensure Kan-Ban systems for reordering of supplies are kept up to date.
- Responsible for quarterly safety training for staff of 17 Union employees.
- Keep employees motivated and focused on GKN vision
- Ensure products are manufactured to meet Master Production Schedule.
- Adhering to AS9100 manufacturing standards.
- Utilizing Continuous Improvement concepts to eliminate waste.

**JWC Carbide - Santa Ana, Ca
6/2007-4/2013**

Operations Manager-

- Full P/L responsibility.
- Oversee daily operations of carbide grinding job shop.
- Responsible for all aspects of Quality Assurance. Ranging from calibration of measuring tools to final inspection. Adhering to AS9100 manufacturing standards.
- Review nonconformance reports both internal and external for resolution.
- Implemented Kan-Ban inventory levels at several vendors to keep inventory costs down.
- Quoting material and labor for standard and nonstandard parts.
- Oversee shop workforce to ensure daily shipments are met.
- Daily contact with various customers and outside vendors.

**Woods Equipment - La Mirada, Ca
3/2006 - 6/2007**

Production Manager-

- Partial P/L responsibility
- Oversaw various machining and welding operations in a tractor bucket manufacturing company.
- Introduced 5S to the 40+ weld stations on the manufacturing floor.
- Utilizing Continuous Improvement concepts to eliminate waste
- Member of safety committee and responsible for implementing Behavioral Based Safety Training to entire shop staff.

**Inwesco Incorporated - Azusa, Ca
2/2005 - 3/2006**

Plant Manager-

- Oversaw the daily running of \$12 million dollar a year organization.
- Responsibilities include, but not limited to; meeting safety requirements for workforce, implementing Lean Manufacturing, keeping inventory down by implementing JIT manufacturing concepts, coordinating with pressroom, welding, and assembly and shipping departments to ensure proper workflow.
- Reporting weekly to President on status of the business.

**OPW Fueling Components - Buena Park, Ca
9/2000 - 2/2005**

Production Manager-

- Full P/L responsibility

- Responsible for all aspects of running a \$10 million dollar business.
- Handling all aspects pertaining to employees (HR), daily production scheduling, all safety activities, cost reduction, defect reduction.
- (2) Six Sigma Black belt projects a year, customer service, technical support for both customer service and distributors, keeping up with company standards for ethics and business practices.
- Responsible for \$125K a year in cost reductions.
- Establishing Kan Ban systems for both internal and external customers