

Phillip Barros

CNC vertical mill operator

Lakewood, CO 80215

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- 5 axis mills
- Set-up edit G & M codes
- Level 3 CNC mills and lathe operator
- Forklift, order puller and clamp truck operator
- Machine bindery operator and Web printing press helper
- Lead in a mailroom, did sorting, packaging, shipping, and label machine operator
- Production and assembly experience, warehouse shipping & receiving
- Organized bindery to increase efficiency of daily operation
- Dependable and reliable, trustworthy and a quick learner

Willing to relocate: Anywhere

Work Experience

CNC Machinist

Davis manufacturing inc. - Denver, CO

August 2018 to July 2020

Operator a variety of CNC machines including haas vertical and horizontal rodrills three and four axis check parts with ASI 1000 to government specs made necessary adjustments maintenance and tool replacement as needed adjust program on the floor cleaned and maintained work area and CNC machine setups

CNC vertical mill operator

Visser Percision - Denver, CO

March 2018 to June 2018

Manufacture high quality stainless steel for Boeing airplanes. Operated high performance DMG Mori Seiki vertical 4 axis mills. Set up machine for operation of parts, maintained milling operation throughout process. Trouble shoot when problem occurred during milling process. Adjusted offset and edit G and M codes as needed during milling process. Maintained tight tolerance to job specs. Loaded and unloaded part for next operation. Deburred parts and measured parts as necessary for processing stage. Overseen all machines and shop operation throughout process.

CNC mill and lathe operator

Gibtec Piston - Denver, CO

November 2015 to March 2018

Manufacture high performance engine parts. Operated HAAS mills and Sunnen Honning machines. Operated 5 and 4 axis high speed mills. Machine Set-up using wireless probing systems. Edit and adjust programs according to job specs. Edit G and M codes according to programs. Maintain tight tolerance to job specs. Overseen all machine operation throughout process. Honned bores to size as needed for pins. Performed other duties as assigned.

CNC mill and lathe operator

Mile High Machine Inc - Arvada, CO

February 2015 to August 2015

Manufacture Aerospace and medical devices for a variety of companies. level 3 of Fadels and Robodrill style mills and Matsura and Mora Sieke lathes. Loaded and unloaded parts for mills and lathes. Maintained tight tolerances during production process. Made necessary tool adjustments during production run. Communicated with Q/A department of daily operation during production process. Deburred parts as necessary for shipping. Performed daily maintenance on equipment as needed. Performed all other duties as assigned or needed.

CNC operator

Salco Inc - Arvada, CO

August 2014 to February 2015

Tools for the painting industry Level 2 operator of Fadal and Mori Sieki mill and various types of lathes. Operated semi-automatic and automatic numerically controlled machine tools. Collected and recorded statistical process control (SPC) data. Calculated speed and feed and made necessary adjustments. Overseen machine operation throughout production run. Made necessary tool adjustments and tool changes throughout production process. Performed basic daily maintenance on equipment as needed. Performed all other duties as assigned or needed.

CNC operator

S & H product Inc. Arvada, Co - Arvada, CO

June 2012 to August 2014

Level 2 operator of mills and lathes including bar feeders, Monitors variations in sequence, e.g., positioning, cycle time, etc., and makes necessary corrections. Works from drawings and/or specifications with little or no direction from supervisor. Troubleshoots complex machining job problems without/or little supervision. Runs production and deburr's parts as required. Perform in-process inspection of own work while running machine. Complete required paperwork and keep material and paperwork organized. Maintains work area in a neat and orderly condition. Keeps supervisor informed of job, machine, and equipment related problems as well as any other information related to work activity. Knowledge of ISO requirements. Knowledge of Master Cam program.

Warehouse Worker/Order Puller

Pridestaff - Arvada, CO

October 2011 to June 2012

Oct to Dec at Christy Sports as an order puller, from Dec to March at Hoffco Brands pulling orders, Keying orders, operating forklift, auditing, palletizing, shipping and receiving.

Cleaner/Warehouse Worker

High Country Chemical Supply - Denver, CO

March 2011 to August 2011

General cleaning of offices, break rooms and restrooms, pulled orders, used a pallet jack and order puller, shrink wrapped orders and prepared them for shipping.

Porter

Fortune Valley Casino & Hotel - Central City, CO

November 2009 to March 2010

Cleaned casino, vacuumed floors, cleaned kitchens, mopped, swept, and threw trash

Bindery/Warehouse Clerk

Publication Printers Inc - Denver, CO

December 2005 to October 2007

Responsible for the job from the pressroom, to the bindery to shipping and receiving, made sure all items required for the job were where they needed to be, operated motorized Pallet jacks and Forklifts, wrapped the finished product and loaded the trucks.

Production Worker

Danielson Designs - Trinidad, CO

April 2005 to August 2005

Forklift operator, unloaded wood from trucks, planed the wood, ran it through a splitter, and shaper, then measured it to make picture frames.

Warehouse Worker

Adecco/Coca Cola Bottling Co - Trinidad, CO

August 2004 to December 2004

Operated forklifts, pulled orders, palletized, load and unload trucks using forklift.

Mail Room/Pressman Helper

Intermountain Color Inc - Denver, CO

April 1999 to September 2003

Operated clamp truck, forklifts, ran mail labeling machine, roll tender, color setter, set the water, wheels, etc to get run the job correctly.

Education

G.E.D.

Red Rocks Community College Gateway Program Participant - Denver, CO

Skills

- Cnc mills and lathes (7 years)
- CNC Programming
- Micrometer
- Machining
- Clamp Truck Experience
- CNC Milling Machine
- CAM programming
- CNC
- AS9100
- Calipers
- Software Troubleshooting

- GD&T
- SolidWorks
- Manufacturing
- English
- Forklift
- ISO 9001
- Hand tools
- Robot programming
- Stamping press
- Mechanical Knowledge
- Assembly
- Lean Manufacturing
- Quality Inspection
- Blueprint Reading
- Quality Assurance
- CAD
- Driving
- Delivery driver experience

Additional Information

Have solid background in many fields, including CNC. mills and lathe operator, bindery, all areas of warehouse work, printing, mailroom, shipping & receiving, packaging, production, restaurants, and general cleaning of hotels.