

# Orhan Kanai

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## Objective

Dedicated CNC Operator with extensive experience in press brakes, turret punches, and CNC laser cutters. I have extensive experience in warehouse and shop floor operations, with inventory and 5s efficiency and lean training. Forklift certified. Seeking a position that offers growth opportunities, a stable schedule, and a supportive work environment. Ready to contribute my skills to a dynamic team.

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## Skills:

- Laser Cutter
  - Press Brake
  - Punch Press
  - Calipers
  - Quality Inspection
  - CNC Operation
  - Blueprint Reading
  - Manufacturing
  - Time Management
  - Forklift
  - GD&T
  - Tooling
  - Micrometer
  - Precision Measuring
  - CNC Lathe
  - CNC Milling
  - Stamping Press
  - Dimensional Inspection
  - Materials Handling
  - Pallet Jack
  - Reach Truck
  - Purchasing
  - Negotiation
  - Procurement
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## Professional Experience

### Press Brake Operator

**Blender Products Inc – Aurora, CO**

**July 2024 – Current**

- Set up and operate various pieces of forming equipment.
- Perform required maintenance tasks on equipment as instructed
- Review and understand customer orders and document activity in ERP system
- Read blueprints for metals using press brake and cnc rolling equipment and understand engineering specified tolerances
- Locate material and verify grade, size, and quantity by visual inspection and by measuring material
- Forklift for material transfer from department to department

### Fabrication Group Leader

**Helmer Scientific - Noblesville, IN**

**April 2022 - June 2024**

- Managed a team of 36 employees, including fabricators, welders, painters, and material handlers.

- Operated and supervised the use of Mitsubishi CNC Laser Cutters (CO2 and Fiber), Trumpf Punch Press, and Trumpf Press Brakes.
- Oversaw the fabrication of parts using various metals, including aluminum, galvanized steel, galvanized, stainless steel, and cold-rolled steel, ranging from 10-gauge to 18-gauge thickness.
- Developed and implemented production schedules to ensure timely delivery and machine maintenance.
- Enhanced production processes to improve quality, safety, and efficiency, fostering a culture of continuous improvement.
- Conducted regular quality inspections using calipers, micrometers, and other precision measuring instruments to ensure compliance with specifications.
- Facilitated training and mentoring of new employees on CNC operations, safety protocols, and quality standards.

#### **Fabrication Technician**

*Helmer Scientific - Noblesville, IN*

*April 2020 - March 2022*

- Operated CNC machines, specializing in press brakes, punch press, and Mitsubishi laser cutters.
- Formed and cut parts according to blueprints, ensuring parts conformed to specifications.
- Measured and confirmed dimensions using calipers and angle finders.
- Performed preventative maintenance on machines to ensure safe operation.

#### **General Fabricator**

*Helmer Scientific - Noblesville, IN*

*January 2020 - March 2020*

- Supported the flow of parts throughout the fabrication process.
- Operated deburr, bead blaster, nutsert, spot weld, stud weld, and Haeger press.
- Used calipers and templates to ensure parts met specifications and complied with quality standards.
- Logged data and documented non-conforming parts.

#### **Collections Representative**

*Convergent, Inc. - Seattle, WA*

*January 2018 - December 2019*

- Resolved payment issues between clients and debtors, negotiated payouts, and liaised between parties.
- Deescalated and troubleshoot issues between stakeholders and customers.

#### **Education**

##### **College in Liberal Arts & Sciences**

*Northern Marianas College - Saipan, Northern Marianas*

*September 2013 - January 2015*

##### **High School Diploma**

*Xavier High School - Federated States of Micronesia*

*August 2007 - June 2011*

#### **Certifications**

- Forklift Certification – JJ KELLER
- 5S, LEAN TRAINING