

Lawrence L. Medina

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SUMMARY

Highly experienced, bilingual Molding, Set-Up, and Processing Technician pursuing a position to utilize and enhance 29-years invested in Injection Molding skills

EXPERIENCE

Set-Up / Process Technician / Supervisor, 01/1998 to 01/2010
DBHL - Englewood, CO

Coordinate and perform set-up of injection molding tools; experience in insert change; inspect tools for damage and wear; knowledge of scientific and decoupled molding, principles of lean manufacturing experience; understand Safety First, Lock Out, and Tag Out; also very helpful to maintenance department; ability to perform functions of multiple core pull

Set-Up /Technician , 05/1993 to 05/1998
SPM Denver/Dynacast - Denver, CO

Coordinate and perform the set-up and tear down of machine tools used to produce plastic parts; maintained start-up and continuous inspection using WIN-Control; inspected tools for damage and wear; locate safety transport and stored injection mold; responsibility for quality for presses

Shop Foreman , 08/1987 to 08/1993
Juno Tool and Plastic, Inc. - San Clemente, CA

As Shop Foreman, directly responsible for 30 employees; managed production control and scheduling functions; responsible for implementation/maintaining of Preventative Maintenance programs for all equipment and associated molds; responsible for all Quality Control (QC) functions, all troubleshooting required for process problems; interfaced with customers on initial contract negotiations on a technical basis, and during production start-up process

Shop Foreman , 06/1986 to 06/1987
Kelcourt Plastics, Inc. - San Clemente, CA

Worked principally as Shop Foreman; responsible for 15 employees and also served as the set-up person for Extruder for medical tubing manufacturing

Shop Foreman , 01/1981 to 01/1986
Capistrano Plastics - San Juan Capistrano , CA

Maintained Production Inventory Control and material handling duties; worked as Mold Press Operator and Shift Foreman; was promoted to Shop Foreman in July 1982

Maintenance Serviceman , 06/1979 to 06/1981
Building and Ground Maintenance - Aurora, CO

Served as a member of the building and ground maintenance of various schools in the Cherry Creek School District

Fork Lift Operator, 04/1977 to 04/1979
Western Foods Co. - La Junta , CO

Responsible for press set-up, shift start-up; Shift Leadperson and Fork Lift Operator

EDUCATION

Certificate of Supervision, 2000
University of Colorado-Denver - Denver, CO

Hydraulics Basics , 1984
Paul Monroe Hydraulics, Inc. - Huntingtn Bch, CA

Injection Molding Equipment, 1982
Toshiba Machine Co. - Anaheim, CA