

Marvin Thompkins

CNC Operator

Maywood, IL
pep6174@gmail.com
(708)8976015

Work Experience

CNC Operator

Electro Motive Dies;S
2005 to 2018

Responsible for operating Okuma mills, Mori Seiki lathes, and Haas lathes to make components for locomotive engines • Hone machines, heat treating machines, and CMM machines • Adjusted/changed out tooling, offsets, inserts, speeds, feeds, coolants, etc. • Loaded and unloaded material from machinery • Familiar with 3-axis machines • Expected to produce 120 parts per shift (10 per hour) • Worked with +/- .005 tolerances • Utilized blueprints on a regular basis • Familiar with G&M coding • Inspected parts utilizing micrometers, calipers, gauges, and go-no gauges • Comply with safety regulations, maintaining clean and orderly work areas

Grinder machine

Acme Steel Co
1999 to 2004

1999-2004

Set Up Man • Changing Dies for variation to material thickness • Connecting coolant lines • Made adjustments to parisons • Check wall thickness, watermarks, defects for air leaks • Grinder machine • Mixing Polypropylene, Polyethylene • Down load programs, monitor speed, heats, temperatures • Density test • Loaded hoppers, drove propane tank, hauled material

Blow Mold Operator

Swiss Valley Farms
1995 to 1999

Operated machinery used to make gallon, quarts, plastic bottles • Check wall thickness, check for leaks, air test, check labeler, dates • Stamp marks • Monitored the conveyor to prevent jams from machine to production lines • Check for leaking hose's and repaired them • Inspected dies for cracks/chips • Monitor de-tablers

Soft Sheen Products Blow Mold Operator • Operated UV machine • Machine operator/packer • Boxed material, Shrink wrapped and stored • Inspection of parts, water marks, proper heats

Kennedy King College General Studies UAW Education department Leadership Training Labor Arbitration Institute Leadership/ Legal Training in HR relations

Education

High school or equivalent

Skills

Cnc Machine