

Mark Charaska

Excellent multi-tasker and team player who leads by example.

Greeley, CO 80634
mcharaska@gmail.com
9705152192

I'm a versatile, diligent team-player that leads by example. Mechanically inclined with a talent for understanding software, my primary focus has always been working effectively with others.

Willing to relocate: Anywhere
Authorized to work in the US for any employer

Work Experience

Machinist

Manes Machine & Engineering - Fort Collins, CO
June 2014 to June 2016

Manufactured complicated titanium parts and other high valuation materials for aerospace and defense purposes with less than 1% personal scrap rate

- Improved on machining processes through programming and work-holding suggestions
- Participated in special process improvement teams to meet company production goals (Kaizen, Lean, etc.) with highly positive results
- Constantly improved the communication, morale, and efficiency of my team

Machinist

Precision Plus Machining - Fort Collins, CO
2013 to 2014

Machinist

Frontier Machining - Greeley, CO
2008 to 2011

Education

Associate in Business Management

Aims Community College - Greeley, CO
January 2007 to January 2009

Skills

- MACHINING (8 years)
- ACROBAT (Less than 1 year)
- ADOBE ACROBAT (Less than 1 year)

- ADOBE PHOTOSHOP (Less than 1 year)
- CINCINNATI MILACRON (2 years)
- CNC
- Supervising
- Mazak
- Managing
- Order Selector
- Factory
- Manufacturing
- Inspection
- Quality Control
- Microsoft Excel
- Maintenance
- CNC Programming
- CNC Lathe
- Micrometer
- Calipers
- iOS
- Blueprint Reading
- Coordinate Measuring Machine
- Bore Gauges
- CNC Milling Machine
- Assembly
- Calibration
- Computer Networking
- Forklift
- Lean Manufacturing
- Quality Inspection
- Quality Assurance
- Technical Support
- User Interface (UI)
- Customer Service (3 years)
- Computer Literacy
- Mechanical Knowledge
- 5S
- Data collection
- Lean
- AS9100
- GD&T
- ERP Systems

- Six Sigma

Additional Information

SKILLS

The following is a description of my machining skills that I constructed from memory for my records. It is not a complete list however, as I am always learning more.

CNC and manual machining from "print to packaging".

The following is a list of machinery that I have done work:

- Knee mills like Bridgeport and Jet
- Manual and CNC controlled vertical machining centers.
- Manual and CNC controlled horizontal machining centers.
- Manual and CNC lathe

Proficiency in reading, understanding and correcting G and M-code. Ability to prove new programs, verify their continuity, or write them from scratch.

Highly skilled forklift driver.

Proficient in operating systems from DOS to Windows 10, Apple iOS, and Linux.

Well versed in Microsoft Office

and Adobe Acrobat., Adobe Photoshop and Illustrator (dedicated courses in college)

Controls I can run:

- Fanuc(Bridgeport and Okuma variants as well)
- Haas (very proficient)
- Okuma (1000VH, 1052, 800 series 5-axis)
- DMU 5-axis with Siemens control
- Centroid
- Mazak Vortex 5-axis with FX2 Fanuc control
- Mazak Vari-axis(Mazatrol and Smooth controls)
- Makino
- Matsuura
- Cincinnati Milacron (Magnum 800 with Acramatic 950 control)
- 3-spindle gantry with Siemens or Fanuc
- 20V with Centroid)
- Southwestern Industries lathe with Proto-Trak control
- Jet brand manual lathe
- Several other old manual lathes(example: Polish-built gap bed where the chuck is threaded onto spindle instead of cam-locks and spindle rotation lever is opposite to other lathes)

GD&T comprehension and application. Provided my own quality control., Ability to accurately use and calibrate

measuring instruments(examples: height gage with surface plate, gauge

block direct use and stacking for purpose of standard or comparative measurement, bore gauges (everything from the spring-loaded "t gauge" to gun-style self-expanding bore mics)