

LEWIS NYEMA
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OBJECTIVE

To apply my knowledge and experience in a welding position within a progressive workforce where my career can advance.

FLUX CORE STMAW, GET RAW , 6010 electro all size, 7018 Electro all sizes ,and jet ray electro in all size as well.

BROWN TANK . FROM January 13, 2014 to June of 2017

Working as a field tank welder building tank , using almost every processes of welding ,including climbing as high as 100 feet above ground laying and fitting roof, installing rafter and welding the roof. Grinding ,driving forklift to off load building material off a flat bead truck.

Welding in confine space , using Harnestt , welding fitting ,welding flange, as well as fitting floor and repairs verts, as wells as welding verts, and gauging

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Spar Pulse /Metal Core welder

CATERPILLAR Paving Product ,Through Entegeee.
Brooklyn Park, MN
Start Date: 10/2011 End Date: 2/ 20/2012
My duties were to weld Frames, bucket, blocks for front end loader and move them by crane to their storage area after they were completed.

MIG & Tig Welder

Johnson screens
New Brighton ,MN
Start Date: 3/2012 End Date: 7/25/2012
MY duties were to weld on stainless steel Mild steel heavy and thin gauge ,building screen ,tanks and welding a three hundred and sixty weld on pipe.as well as moving product with crane after the welding processes was completed.

Welder

ARROW TANK/AEROTEK
Cambridge ,MN
Start Date: 06/11/2011 End Date: 09/25/2011
My jobs duties include ,certification in all area of welding such as STMAW ,stick, MIG,FLUX Core Arc welding metal core ,TIG welding, pause spar, and all position vertical up, horizontal flat position and out of position welds As well as 6G weld.my daily task were to also select the correct amperage and Voltage on all thickness of material before welding ,as well as welding any were from 1/8" weld through 3/4" weld on flange and pipe, After these Flanges was welded, I was also responsible to weld them on to Tank with complete penetration air Arc, gouge ,then weld a fillet weld ranging from 1/4 or 5/8 weld ,And operating crane and forklift.

Flux core/metal core welder/lay out

Thomas & Betts Corporation Structure Steel Division
Hager City ,WI

Start Date: 10/25/2010 End Date: 01/20/2011

Laid out all dimensions on street poles, through plate up to 2" thick plate ,and used plasma cutter to cut holes through the poles to insert plates. duties also includes using overhead cranes to move poles, that weigh up to 5000 pounds, to lay out department, through the courses of my jobs used tools such as protractor to set the poles at a certain degree in order to lay it out ,tape measure air arc and to weld all hard ware that has been install through layout ,on the pole.

G.M.A.W MIG and metal core welder, SKILL TWO WELDER.

CUMMINS POWER GENERATION.

Fridley ,MN turne table fixture to well pipe all the way around ,and prevent undercuts, incomplete fusion to the weld. Also building large and small skids to mount large and small generator ,and large and small boxes for hospital control unit ,as well as generators unit. I also did complete finishing on all completed parts, by buffing ,grinding ,inspecting weld for defects such as fusion ,undercuts, overlap and complete penetration.MY job were perform by using(G.M.A W and F.C.A.W MACHINE.) THE flux core arc welding were used to weld HEAVY GAUGE, 1/4 in plate and up, using .045 wire. THE most important thing were setting up my welding machine to the right wire speed and amperage depending on the materials thickness ,any were between heavy to thin gauge. AND moving completed parts to their designated storage

BACK UP TIG WELDER.

F.P.C FOOD PROCESSES CONTROL

Fridley ,MN

Start Date: 02/2004 End Date: 08/2004

I work for F P C while completing my trade as a welder.my jobs duties includes welding together, and assemble them together from storage tanks to storage for products transfer.

EDUCATION

DEGREE: Associate Degree

Major: WELDING

DAKOTA COUNTY TECHNICAL COLLEGE, MN ROSEMOUNT

GPA: 4.0

Date Completed: 2010

Courses: SHIELD MITAL ARC WELDING FLUX CORE,GAS METAL ARC WELDING,GAS TUNGESTEN ARC WELDING,OXYACETYLENE,BLUE PRENT READING,WELDING SYMBOLS.

Major: Welding
Welding Anoka Technical, MN
GPA: 3.0
Date Completed: 2004
Courses: MIG, TIG, Flux core, Plasma Cutting

LICENSES/CERTIFICATES/ADDITIONAL TRAINING

AWS-CWI NO:98040231

9/24/2010
AMERICAN WELDING SOCIETY MN
FLUX CORE WELDING