

Leroy Coleman

machine operator - Labor Ready

Chicago, IL 60619
colemanleroy575@gmail.com - 313 687 2432

Seeking a position as a Machinist Operator, with ability to operate Mills, Grinders, Lathes, C.N.C. Machines, that will offers opportunities for growth and advancement where I can utilize my skills, knowledge, and organizational ability.

Willing to relocate: Anywhere

Authorized to work in the US for any employer

WORK EXPERIENCE

machinist

Labor Ready - Roseville, MI - June 2015 to August 2015

machinist, cnc boring mill operator responsible for set-up balancing of die, pick up of x, y, z axis, drilling tapping, milling pockets, keys etc punch drill operator (radii arm drill), work with die try-out of transfer die, other duties when need operator of over head crane and production operator.

Machinist

Zodiac Aerospace - Gainesville, TX - September 2014 to December 2014

Operator of mazak quick-turn lathe(bar feed), mori seini vertical mill and cnc strippt punch press, responsible to set-up, monitor quality, interprets drawing, operating controls, setting offset, edit machine, make specification to part to determine dimensions and tolerances of finished work pieces, set feeds and speed, communicate problems to shift supervisor.

Machinist

Tramor Ind - Detroit, MI - April 2012 to July 2012

p>Die maker, operator of Cincinnati vertical mill, responsible of set-up balancing of die set up the x, y axis (by use of 2D and 3D machining knowledge of works nc), z axis drilling, tapping, milling pockets, keys etc by use of the software, sumrf program, edit at the machine control operator setting feed and speed make specifications to part to determine dimensions and tolerances of finished work pieces by using geometric toleration communicate problems to shift supervisor

Machinist

Durtek - Chesterfield, MI - September 2010 to April 2011

Responsible to operate, set-up and monitor quality, change tool on a high volume machining production cell of c.n.c laths and horizontal or vertical three/five axis mills, studies and interprets drawing, operating controls, setting offset, simple edits, make specifications to part to determine dimensions and tolerances of finished work pieces, basic math skill(geometry, algebra) for purpose of calculating material fabrication.

Machinist

Plute Homes - Detroit, MI - October 2008 to October 2009

Operator of c.n.c milling machine for prototype work, intermediate understanding of geometric toleration's and dimensions, knowledge of tool holders, cutting tool, boring bars fixtures offset, basic math, edit program, reading drawing and specification, determine dimensions and specification, monitor quality, material fabrication, hi-low driver.

C.N.C Press Brake Operator

Unison Corporation - March 2006 to September 2007

Perform machine set-up, run and operate machine, complete first piece inspection, studies specification such as blue print sketches and tool description and plans of sequence of operation verify dimensions and alignment and conformance of machine part using measuring instruments such as micrometers, height gauges, square, protractor, calipers, and tape measuring

Boring Mill Operator

- April 2005 to October 2006

Operates machinery, (okk), follows tool change schedule, makes pick of x, y, z axis with some supervision. Interrupt machine cycle as needed & restart. Utilizes mics and gauges to measure product quality, reset dull or damaged cutter, and communicate problems to shift supervisor.

Operator

C.N.C - Wall Lake, MN - May 2003 to July 2003

Operate American G.F.M multiple axis laths. For product of cranks shafts and fly-wheel. Calculate all variables before machined, the use of absolute dimensioning to determine the x, y, z axis. The use of tool offset and G&M codes to machine parts to engineering tolerances. Responsible for set-up, program edits using knowledge of Fanuc controls.

Davenport Operator

Aeromatic Production Company - Detroit, MI - June 1999 to September 2001

Operate a five spindle machine that drilled, cut the steel to size and formed the metal to O.D and I.D size. Did set ups and read blueprints, maintained quality specs and engineering tolerances by periodic checks with micrometers, knowledge of SPC, (statistical process control) and experience in QS 9000. I can perform multiple tasks and I have a certification as a hi-lo driver.

EDUCATION

Diploma in Mechanical. Drafting

Dawson Skill Center

Diploma in Machinist

King College - Hope, MI

CERTIFICATIONS/LICENSES

Machinist

February 2012

ADDITIONAL INFORMATION

Operator HaasTL1 lathes, Cincinnati 1212I lathe, Prahand and Whitney tapemate, heidenhaun birgeport, hurco and okmm howard mills, hardinge, fadal, mazitol control, knowledge of master cam cncez software and nsee 2000 lathe software. Have machinist tools