

## LEONARD WILHELM

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### Professional Summary

I am a highly reliable and resourceful machinist with over ten years of experience working with manual and electronic gauging equipment. I bring a proven record of operational support and analytical expertise in a manufacturing environment. I find I do well in organized, efficient environments and am very used to orderly processes and procedures which ensures accuracy and compliance with corporate and plant safety standards.

### Core Qualifications

- Mechanically inclined; adept at troubleshooting any issue, responding quickly to client needs and generating accurate reporting.
- Group Leader, Safety Committee Member; OSHA compliance practices, ISO certification, proficient in 5S standards related to machine operations. Trained in lean manufacturing processes.
- Continuous Improvement committee (CI). Exceptionally well organized with a proven track record of self-motivation and initiative to deliver accurate results; consistently selected for higher responsibilities based on high performance and detail orientation.
- Highly skilled; excellent eye-hand coordination. Adapts business timelines to meet or exceed customer and employer expectations.
- Currently using various G and M codes; some familiarity with G, D & T
- Solid communication skills and works well with people from all walks of life.
- Excellent team and interpersonal skills.

### CAREER EXPERIENCE

**Lieb Precision Tool Inc.**, Colorado Springs, CO

4/10/2016 – Present

CNC Machinist

- Grinding inner diameter (ID) ceramic necking dies using state-of-the-art grinding and measuring systems
- Perform all set-ups to hold tolerances of +/- .0001 with offsets of .00005 to customer tooling and can design requirements.

**Bron Tapes**, Denver, CO

6/24/2015 – 10/1/2015

CNC Rewinder

- Filled customer orders on jumbo roll rewinding machine using touch-screen and automatic tension controls
- Performed all set-up and tear down procedures per company standards
- Left company due to relocation to Woodland Park in October 2015.

**Eaton Hydraulics**, Eden Prairie, MN

2009 – 2015

CNC Grinder

- Set up machinery and make tooling offsets to inner diameter specifications
- Perform general and preventive machine maintenance tasks
- Trains and certifies new employees on responsibilities and procedures
- Perform quality control checks as directed

### Achievements

- Initiated anti-fatigue mats within company, resulting in minimized back related injuries/issues amongst manufacturing employee group

**Honeywell**, Golden Valley and Minnetonka, MN

2001 - 2008

Machine Operator, Thermostat and T87 Divisions

- Assembled and calibrated thermostats on a daily basis
- Repaired jam-ups, ensuring accuracy of final product
- Hand-packaged several thousand ready-to-ship thermostats each day, consistently meeting or exceeding standard company quotas

**Honeywell, cont.**

Group Leader/Certified Trainer, DES/Advanced Circuits Division

- Developed, etched and stripped all inner layers of product
- Performed multiple responsibilities in the circuit board screening process
- Maintained specifications for ionic contamination, coating, printing and serialization
- Effectively managed various operations such as screen-making and solder mask processes

**John Deere**, Coon Rapids, MN

2000 - 2001

CNC Operator/Machine Operator, Cylinder Division

- Gather materials and set-up machines; adjust accurately based on job parameters
- Replace tools and resolve problems that occur on an "in-time" basis to minimize errors
- Accurately use caliber to measure grooves to specifications using computer programs

**Multek**, Roseville, MN

1997 - 2000

Line Leader/Machine Operator

- Effectively measured line widths using microscope, adjusted as needed to accuracy
- Sole responsibility for performing weekly preventative maintenance on equipment
- Trained and certified new employees, according to company policy and procedures

#### **EDUCATION AND TRAINING**

- Completed AHA Heartsaver First Aid CPR AED Program training, 1/2017
- CNC 3-Part Certification Program, Hennepin Technical College, Part 1 completed, 2007
- Certified as Forklift Operator, Anoka Technical College, 2004
- High School Diploma, GED, Brooklyn Park, MN