

Konstantin Konevskii

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Authorized to work in the US for any employer

Work Experience

Lathe machinist, CNC machinist

Factory of textile mechanical engineering

2010 to September 2019

Name of Employer: Factory of textile mechanical engineering

<http://www.ktmz.org>

Work I did:

My responsibilities included the manufacture of parts in large batches of 1000 pieces or more, including fittings for high pressure hoses, fasteners for oil pipelines, piston rings for diesel locomotives, hubs for snowmobiles, rollers for winding machines, spindles for textile machines and the widest range parts for various needs.

Since 2013, I was transferred to work as an installer operator of a CNC machine. During this period, I independently mastered the control systems NTs-31, NTs-201, 2P22, these are Russian analogs of European control systems, as well as Fanuc and Siemens.

For the past four years I have been working on machines running Siemens 808D. My responsibilities included setting up and managing three cnc lathes and one manual lathe.

Parts are mostly small in size from 10 to 60 mm in diameter and from 20 to 300 mm in length.

Skills:

- Set up and programming CNC horizontal lathe machines.
- To read blueprint
- To do math calculations (including trigonometry)
- To plan activity
- To select tools
- To sharpen tools
- To process stainless steel, aluminium, brass, cast iron, alloy steel etc.
- To use calibres, patterns, micrometers, calipers, goniometers and measuring instrument
- To use 4-jaw Chuck
- To inspect own work
- To make details with the admission up to 0,01-0,02 mm
- To process details in length up to 3000 mm and diameter up to 600 mm
- To use pneumatic hand tools for final cleanout operation
- Regulate machining by setting and adjusting controls
- Experience of use slotting, saw.
- Skill to use a boring machine.
- Simple welding.

- Operate overhead cranes, other large equipment.
- Experience of use forklift trucks (Komatsu FG15T).

- The experience of work as the lathe machinist is 18 years, as CNC machinist 7years. Programming systems by Fanuc, Siemens.
- I'm available to work overtime.

See some of my duties on Youtube.com (channel "Genn Calm").

If you are interested with my data, please, use for connection e-mail: tur1mach@gmail.com

Lathe machinist

Factory of heavy machine tools
2003 to 2010

Name of Employer: Factory of heavy machine tools <https://stankoinstrument.ru/>

Work I did:

I worked on the DIP-300 machine, which is adapted for processing large parts up to 2000 mm long and 600 mm in diameter. I was engaged in the manufacture of a variety of parts, such as shafts, couplings, cylinders, nuts, fittings, washers, large spindles: from 250 mm in diameter of different lengths. Used various materials for work: steel, stainless steel, aluminum, bronze. All parts were of high accuracy, 40% of the time was spent on roughing, 60% on finishing.

My responsibilities included: obtaining a drawing of the part, independent selection of the tool, choosing the processing mode, determining the sequence of operations, manufacturing of parts and transferring them to control.

Reason for leaving: a stable payment of the salary, a delay in some months.

Lathe machinist

Design office of mechanical engineering
1999 to 2002

Name of Employer: Design office of mechanical engineering <http://www.kbm.ru/ru/enterprise/>

Work I did and responsibilities:

I worked at the Bureau of the Chief Mechanic and manufactured new parts for the main conveyor, as well as parts for the repair of various mechanisms, such as tower cranes, transporters, rolling stock, etc.

Reason for leaving: a low wage level.

Teacher at school

1995 to 1999

Work I did:

Taught a history, a geography, the law, an economics. 520 pupils.

Reason for leaving: crisis of educational system.

Education

High First School Shatura Moscow
1979 to 1989

Skills

CNC, Cnc Lathe, Cnc Machine