

# Juan L. Leos

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## Qualifications

Responsible for completing tasks to make sure that day to day production is carried out following lean manufacturing and Six Sigma methodologies to ensure optimal quality and production output

Involvement with process improvement initiatives to implement new procedures to improve all aspects of production including quality, safety, and facility operation

Experienced in System 9000 to implement Standard Work (STW) to improve quality manufacturing fundamentals

Responsible for setting up daily, weekly and monthly production minimums to meet customer demands through utilization of the heijunka process to set up the daily takt using kanban cards

Successfully implemented new techniques to safely avoid errors following poka-yoke methodologies

Through the use of cause mapping method of root cause analysis, responsible to trouble shoot any issues that impact production or product quality

Six Sigma Green Belt certified

Bilingual, capable of fluently speaking English and Spanish

## Professional Experience

### 2007-Present Carestream Health

#### Coating, Testing and Building Services Supervisor and Manufacturing Excellence Coordinator

- Attend all department morning markets to obtain all safety, quality, waste and efficiency data from the previous 24 hours of production. Then report data effectively in the manager morning market, taking appropriate action when necessary towards any issues reported and oversee any tracking.
- First escalation to report any operation downtime. Responsible for computing altered production schedules to meet different product demands
- Green Belt certification achieved by implementing an unplanned purge reduction of bad edges. Reduced unplanned purges by 30% with a cost savings of \$70,000 annually
- Strategic problem solving with production down-time, to alter production in order to best meet customer product demands
- Responsible for approving standard work
- Implemented a leader production control system (PCS) to allow for accurate inventory of clean leaders which reduced downtime and deviation reports
- Coordinate weekly escalation meetings to manage and problem solve production issues in the quickest way possible
- Responsible for a 20 member, two crew operation that runs 24 hour production
- Complete employee evaluation and performance reviews, rating and support growth opportunities
- Handle all personnel issues for directly reporting employees, including constructive feedback and personal improvement plans
- Put into practice the Rewinder morning market which created more efficient communication of the last 24 hours of production
- Special assignment to train over 100 finishing department employees on how to properly perform new Lean Pack Cells processes

### Chemical & Production Support Lab Supervisor

#### 2003 - 2007 Eastman Kodak Company

##### Flowline Team Leader

- Responsible for an eight member crew line in the finishing department

- In charge of crew, for production of X-ray and Paper Master Rolls; 1400 feet per min, up to 1665 ft/mn
- Assign daily tasks to line employees
- Responsible for ordering supplies on SAP inventory system
- Assist with production of mammography film

**2000 - 2002 T-Staff / ADC Telecommunications Installer**

- Wire wrapping - Knowledge of the color code
- Installation of wiring, cabling and connecting cables to support network moves
- Receive and inventory materials required for installation

**Education and Training**

1991 - 1995 Eaton High School - High School Diploma  
2011 Cause Mapping Training  
2015 Six Sigma Green Belt Certification