

220 Harrison Street, Carpentersville, IL. 60110 Home (847) 844-0737

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John E. Garza

Objective To secure a job as a C.N.C. Set-up and operator in a well established company

Experience

C.N.C Machinist

**Nov 2016 - Jul 2019 Vapor Bus Vapor Bus International**

Set-up live tooling and equipment for Doosan lathe

Set-up Tooling and equipment Takiswa lathe

Set-up tooling and equipment Mori Seiki lathe

Minor handwritten programs G and M codes Fanuc control

**2014-2016 S. Himmelstein**

C.N.C MILL Operator Hoffman Estate, IL

> Setup tooling on C.N.C Haas Mill VF3

> Used Probing on C.N.C Haas Mill VF3

> Setup and Operate Manual Lathe

**2012-2013 Kemper Valve - Temp Island Lake, IL**

C.N.C. Mill Operator

> Operated C.N.C HAAS Mill

> Operated C.N.C Mazak Horizontal Mill

> Operated C.N.C Trevisan DS300

> Work with tight tolerance measurement

> Adjusted tool wear offsets according to parts blue print specification

> Trained other co-workers on C.N.C HAAS Mill, Mazak Horizontal Mill and

Trevisan

**2010 Robart Manufacturing Saint Charles, IL**

C.N.C. Lathe Set-Up Operator

- > Set-up tooling and equipment for a C.N.C. Hyundai Hit 8 gang tool
- > Set-up tooling and for a C.N.C Hyundai Hit 8G gang tool Lathe
- > Set-up tooling and equipment for a C.N.C Miyano Mill and Kitamura Mill
- > Set-up and operate Bridgeport Mill
- > Set-up and operate Engine Manual Lathe
- > Basic set-up and operate Brown & Sharp Screw Machine
- > Design new fixtures and revise blueprints in AutoCAD 2010
- > Alter and edit existing programs to maintain and hold close tolerance
- > Apply broad knowledge of machining theory, techniques, and shop mathematics
- > Knowledge of (G) and (M) codes, and various types of canned cycles

**Education 2007 Dundee Crown High School**

**Carpentersville, IL**

- > AutoCAD I, AutoCAD II, AutoCAD III, AutoCAD IV
- > Auto Mechanics

**2008-2012 Elgin Community College Elgin, IL**

- > Basic C.N.C Operator
- > Basic C.N.C G Codes
- > Programming G Codes
- > Technical Math
- > Graphic design using AutoCAD
- > MasterCAM