

John Chrapa

CNC MACHINIST/ OPERATOR

East Aurora, NY 14052

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(352)460-3935

Work Experience

CNC Machinist

PRIVATE SYSTEMS

Responsibilities:

- programming, set up and operation of various CNC milling machines
- g code and Fanuc controls
- inspection
- first piece, continuous, final
- rigging
- overhead crane
- fork truck

CNC MACHINIST/ OPERATOR

COLLINS MANUFACTURING

RESPONSIBILITIES:

- SET UP AND OPERATE HAAS CNC MILLS
- ADJUSTMENT OF WORK OFFSETS ACCORDING TO SPECIFIC DIMENSION MEASUREMENTS
- MACHINING OF VARIOUS MATERIALS: BRASS, ALUMINUM, COPPER, TITANIUM, DELRIN
- CONTINUOUS INSPECTION USING VARIOUS INSPECTION TOOLS

Second Shift Floor Supervisor

RODGARD INDUSTRIES

Responsibilities:

- hand out daily work assignments
- assist operators with troubleshooting and setup of milling machines
- daily quality control using Brown and Sharp cmm
- operation of various milling machines including Okuma, Haas and Supermax
- plant shutdown and activation of security system

CNC Machinist

AMERICAN AXLE & MANUFACTURING

Hardinge Lathes, Kitako Machining Center, Fuji Machining Center, Okuma Machining Center

On Site Training: Lockout, Hazmat/Hazwoper, Fork Truck, Nachi Robot, Coordinate Measuring Machine, Gleason Gear Testers, Optical Comparator, BMS Broach Machine

Responsibilities:

- collaborate with engineers to machine products to print specifications
- quality control
- cmm inspection center
- visual inspection

- trouble shooting
- changeover / set ups

CNC Machinist

KOCH METALSPINNING

Responsibilities:

- programming, set up, operation
- Mazak VTC 41, Mazak V5
- g code and Fanuc controls
- Mazak VTC16
- Mazatrol Conversational Programming

CNC Setup and Operator

Taylor Metalworks - Orchard Park, NY

Setup and operate Doosan vertical mill with Fanuc controls

CNC Setup and Operator

Servotronics - Elma, NY

Setup okuma and Bridgeport verticle mills

Education

micrometers, hand gauges

Metalworking Institute of Western New York

Regents degree with honors in Liberal Arts

East Aurora High School - East Aurora, NY

Skills

CNC, Cnc Machine, Router, Mazak