

Jerome Andrews

Process technician

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612-227-3883

Willing to relocate: Anywhere

Authorized to work in the US for any employer

Work Experience

Process Technician/set up tech

steinwall - Coon Rapids, MN

January 2018 to Present

Here at steinwall we practice safety first.

As a process tech my responsibilities are to set up, operation, and process improvement with thermoplastic injection molding, my duties include

- : gathering materials and transport to work station.
- : set up of machine including selecting and changing tools and entering programming settings.
- : set up auxiliary equipment including pickers, DME (hot tip controllers) and dryers.
- : create and maintain process documentation.
- : troubleshoot and correct production issues.
- : clean and maintain work stations.

Set-Up Technician

Entegris - Chaska, MN

November 2012 to November 2017

Set up molds in machines start ups use various plastic materials to mold perfect parts if parts are not perfect process the problem until we get perfect parts change barrels on the machine if needed, and maintain a positive attitude and a clean work environment safety is first. When machine is up to Temp print documents and cycle sheet load the master cycle in the machine run 3 to 4 parts inspect the parts with retention sample if there are no carbon spray flash or cracks and so on take the parts to quality inspector when the parts return from Quality control if accepted or pass QA hand the press machine over to the operator and on to the next job. I'm very familiar with pickers, yushin, Fanuc, and various robot programs, RJG systems, and vision systems.

Set-up Tech

Pace Industries - Maple Lake, MN

March 2009 to October 2012

My duties at pace technologies include

- : set up presses with proper tools auxiliary equipment and data to run new production jobs.
- : recommend mold process changes to improve productivity or quality.
- : train operators to run the press and what to look for on the product that's not desired.

Machine Operator/ set up trainee

MN RUBBER AND PLASTICS - Litchfield, MN

January 2006 to July 2008

As a operator my duties included

: Run a manual press with pick outs pre load inserts and keep a constant cycle time.

: To identify imperfections on a finished part.

: follow work instructions and packaging specs.

Education

Associate

Lake Superior College

Associate

Riverland Community College

Skills

Injection mold set up technician (10+ years), Process technician (2 years), Injection Molding, Molding, Injection Mold, Plastic Injection, quality control

Certifications/Licenses

Personal Trainer

May 2001 to February 2017