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Objective: To obtain the 2nd shift supervisor role at Abrasive Form to be part of the continued betterment of the company and achieve our goal of operational excellence.

Professional Experience:

Abrasive Form

Team lead

Bloomington, IL

1/2016-Current

- Set up and operated 3-axis creep feed grinders.
- Set up and operated 5-axis Huffman profile grinders.
- Scheduled operators daily based on their skillsets.
- Produced a detailed and accurate daily report.
- Updated the counts on the scheduling board daily.
- Reported and prevented quality issues and escapes.
- Helped Implement new quality processes and enforce them.
- Helped manage people and create a better work environment in Glendale Heights facility.
- Signed first pieces for all part numbers and operations according to process.
- Involved in quality improvements and audits.

Montana Metal Products

CNC Horizontal Mill Operator

Des Plaines, IL

2/2013-11/2015

- Worked with Mazatrol conversational programming.
- Machined aerospace parts in an ITAR and ISO certified facility.
- Operated nexus B2000 series dual machine with 18 pallet changer robot.
- Produced a 7 piece assembly Throttle Control Frame for Rockwell Collins.
- Machined blocks of material which included; aluminum, steel, and iron parts on tombstone fixtures on machines equipped with pallet changers.
- Checked parts with various tools including; micrometers, calipers, depth mics, bore gauges, height gauges, thread gauges, plug gages and CMM machines.
- Changed tools manually and changed inserts on face mills.

Quality Control Corporation

CNC Horizontal Mill Operator

Harwood Heights, IL

5/2012-1/2013

- Machined directional control valves
- Changed tools and set height offset using a pre-setter.
- Hand operated a drill press with a clutch for tapping purposes.
- Operated two horizontal Toyoda mills with pallet changers.
- Used plug gauges, thread gauges and Trimos height gauges with a magnetic block to check parts.

