

**JAMES J. VITERA**  
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**Commerce City, CO 80022**  
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**EMPLOYMENT: ARC GROUP WORLDWIDE**

MAINTENANCE/FACILITIES LEAD MECHANIC  
7040 COUNTY ROAD 20, LONGMONT, CO 80022  
JANUARY 2019 - PRESENT

Custom plastics and metal injection molding equipment maintenance  
Maintenance and repair of injection molding machines and associated equipment including robots, temperature control units, dryers, grinders, cnc, conveyors, hydraulic pumps, etc  
Maintenance and repair of vacuum furnaces  
Sole responsibility of HVAC systems repair and maintenance  
Boiler, plumbing, wiring, and lighting repair and maintenance  
Motor and pump installation, repair, and rebuild  
Knowledgeable in AC and DC electrical, brazing, soldering, hydraulics, pneumatics, vacuum, and, plc

**EMPLOYMENT: FIVE STAR CHEMICALS**

WAREHOUSE/PRODUCTION MANAGER  
4915 E 151<sup>st</sup> ST, COMMERCE CITY, CO 80022  
FEBRUARY 2017 - OCTOBER 2017

Chemical processing, warehousing, and distribution  
Manage all operations within factory/warehouse including but not limited to the following:  
Schedule production and ancillary needs for factory  
Manage blending and mixing processes of both liquid and dry goods  
Request raw materials ordering as needed  
Manage production and warehouse crews  
Perform or contract out all facility and equipment maintenance  
Plan, design, install and implement new processing equipment and/or processes  
Manage continuous improvement, safety, and quality measures  
Generation of work instructions, S.O.P.s, and visual aids  
Hiring, training of new employees

**EMPLOYMENT: CAREFUSION**

PRODUCTION SUPERVISOR\CONSULTANT (Contract Employee)  
11039 E LANSING CIRCLE, ENGLEWOOD, CO 80112

SEPTEMBER 2015 – DECEMBER 2015

Plastic medical devices manufacturing  
Manage all 2<sup>nd</sup> shift operations including injection molding and extrusion, assembly, and warehouse as plant transitions out of country

**EMPLOYMENT: ICE-O-MATIC**

PRODUCTION SUPERVISOR  
11100 E 45TH AVE, DENVER, CO 80239  
DECEMBER 2012 – JUNE 2015

Commercial ice machine manufacturing  
Supervisor of production, test, and pack departments  
Monitor critical processes and implement corrective actions as necessary  
Track employee performance, attendance, training, and adherence to policies  
Mentor employees in the achievement of high performance work teams and continuous improvement  
Make schedule and/or manpower adjustments as material, equipment operation, and associate attendance dictates  
Isolate nonconforming product and assist production supervisors and support departments in development and implementation of corrective actions  
Track defect information for root cause analysis and corrective action  
Recognize outstanding achievement  
Initiate and document disciplinary actions as necessary  
Adherence to union contract  
EPA type 1 and type 2 refrigerant technician certification

**EMPLOYMENT: MFG**

PRODUCTION SUPERVISOR  
1401 Brown County #19 North, Aberdeen, SD 57401  
MAY 2012 – DECEMBER 2012

Fiberglass wind blade manufacturing  
Supervisor of closing department  
Responsible for stripping, cleaning, and prepping blade halves for assembly.  
Assembly and cure of blade halves into single blade. Removal from molds and delivery to finishing department. Cleaning and prepping of molds for new layout  
Monitoring and record keeping of curing parameters  
Quality control and minor repair of the raw blades prior to final cure  
Assisted R&D in designing a large volume fiberglass tank for oil industry to help facility level load seasonal swings in blade sales  
ACMA Composite Certified Technician certification

**EMPLOYMENT: SMA - AMERICA**

PRODUCTION MANAGER  
3801 N. HAVANA ST, DENVER, CO 80239  
JANUARY 2010 – AUGUST 2011

Solar inverter manufacturing  
Manager of optical inspection, final assembly, configuration, packing, and TampoPrint departments  
Key player in setting up and opening new solar inverter factory in Denver  
Design and implement new processes and equipment to improve processes handed to us from our German counterparts  
Interview and hire staff to man the factory  
Travel to Germany for training as needed  
Developed and implemented scanning program for shipping department to eliminate miss-ships  
Designed and fabricated automated configuration station to improve efficiency and ergonomics

**EMPLOYMENT: GARMIN INTERNATIONAL**

PRODUCTION SUPERVISOR  
1200 EAST 151ST ST, OLATHE, KS 66062  
FEBRUARY 2006 - MARCH 2009

Manufacturing of both electronic and mechanical aircraft navigation, control, and communications systems  
Supervise assembly, quality control and pack departments  
Certified in DFT (Demand Flow Technologies) through JCIT International  
Utilization of Toyota Production Systems methodologies.  
Track, create visuals and display/present department metrics

**EMPLOYMENT: MAYTAG**

MANUFACTURING SUPERVISOR  
1 DEPENDABILITY SQUARE, NEWTON, IA 50208  
PORCELAIN - MARCH 2001 - NOVEMBER 2005

Manufacturing of laundry equipment in a U.A.W. organized union facility  
Supervise operation of high tonnage plastic injection molding machines  
Supervise operation of spray coat and bake of porcelain coatings  
Facilitate union contractual policies and obligations  
Schedule preventative maintenance of injection molding machines and supporting equipment  
Initiate maintenance work orders and emergency scheduling of maintenance staff.  
Department O.S.H.A. Representative - Completed O.S.H.A. 30-hour training

**EMPLOYMENT: MOTOROLA**

SUPERVISOR (E5)  
JUNE 1989 - FEBRUARY 2001

Manufacturing of printed circuit boards through completed two way radios  
Supervise quality control inspectors and manufacturing associates  
Prepare and schedule products for accelerated life testing

Track Six Sigma objectives

Supervise operation and preventive maintenance of high speed chip placing machinery

Assist technicians in difficult troubleshooting situations

Train new technicians in troubleshooting skills

Visit customer facilities to help improve our services and enhance relations

Facility train the trainer

Component level troubleshooting and repair of analog and digital products

**EDUCATION:**

A.A.S. TELECOMMUNICATIONS

IOWA CENTRAL COMMUNITY COLLEGE

FORT DODGE, IA 50501

**MILITARY SERVICE: UNITED STATES MARINE CORPS**

AUGUST 1981 - AUGUST 1985

**OTHER JOB RELATED SKILLS**

Utilization of lean manufacturing methodologies including, Toyota Production Systems, kanban, pull systems, kaizan, 5S, Six Sigma, Demand Flow

Technologies, and other lean manufacturing processes and tools

Proficient in usage of Excel, Word, PowerPoint, Access, Oracle, SAP

Proficient in usage of various test equipment, material handling equipment, power and hand tools

ISO 9001, 14001

Experience with both union and non-union workforces