

Gary L. Williams

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PROFILE & COMPETENCIES

Pursuing opportunities within a manufacturing environment and/or relevant operational areas. Ability to skillfully apply experience and professional skill-sets resulting in stellar performance and quality results in a timely fashion. Continually demonstrates ethical work standards and reliable attendance. An experienced leader and proponent of organized management quality standards, ensuring department compliance. Technically adept in machinery blueprints, schematics, and operational functionality. Strong Leadership and Supervisory Skills, fortified by articulate and efficient communication skills.

Core competencies:

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|---------------------|-------------------------|------------------------------|----------------------|
| ■ IQMS | ■ Decoupling Molding | ■ Injection Molding | ■ Leadership |
| ■ Material Handler | ■ Machine Operator | ■ Prototyping Techniques | ■ Process Technician |
| ■ Microsoft Word | ■ Team Player | ■ Detail Oriented | ■ Technically Adept |
| ■ Quality Assurance | ■ Production / Assembly | ■ Analytical/Problem Solving | ■ Self Motivated |

TRAINING & CREDENTIALS

Wittman, Rangers, Engel Robots, Fanuc M-710IC, Fanuc M-10IA	2013 to 2020
Apex Styrama Robot Systems	2010 – 2011
ISO 9001	1997-2012
5S	1997-2012
IT Leader Quest	2010
Remak Robot Five Axis System	1998
Coaching and Counseling for Managers	1996
Visual Inspection	1994
Fundamentals of Injection Molding	1993
Paulson Training	1992
Basic Blue Print Reading	1991

PROFESSIONAL EXPERIENCE

Process Technician-Nordson Medical Feb. 2017 to Sept. 04, 2021

Responsible for the manufacture of Medical application parts, varies combination of molds and parts, that needs very close attention to details to measurement. Responsible for at least 10 or more IMM machines at one time. Collecting valuable data for quick start up and shut down. Reducing scarp at all cost. Paying close attention to directional flow of material to each IMM machine.

Process Technician-Valeo Sylvania Mar. 2013 to Feb. 2017

Responsible for the manufacturing of Automotive Products for the 2013 & 2017 vehicles. Toyota, Cadillac, Nissan responsible for improving with 5S, maintaining the stability of running a cost effected part. Responsible for the training of new employees in the quality and visual inspection of parts. Making sure that parts run to SPC quality specification. In charge of at least 6 Injection Molding Machines, Engel due 1900 with Viper 60 Robot

Process Tech./Supervisor- Byers Industries

(APR. '12- Mar. '13)

RESPONSIBLE FOR SETTING UP THE Nissei machines for production for all of the medical application the we mold. Supervising and maintaining the development of new employees. Making sure that quality is job one. Reducing scrap to bare minimal.

Process Technician - Intertech Plastics

June /March

(2011 – 2012)

Responsible for the manufacturing logistics of various items such as; Tray packs, Otter Body's for cellular devices, Tote Lids, Cable Boxes etc. Obtained expertise with the Cinn. Eclipse 2000 Blow Molding Machine, for producing the Koloa Baby Changing Station

Process Set-up Technician - Eldon James

May /June

(2010 – 2011)

Efficiently managed/operated eleven Toyo machines in the manufacturing of various medical supplies as, but not limited to; Bioreactors Ports, Thermoplastics Elastomers TPE, Crystal Vu and Luer Slips.

Ramp Agent – SkyWest Airlines

Feb/April

(2009-2010)

Efficient communication with ground personnel and flight crews. Serviced aircrafts and ground equipment. Load/unloaded customer luggage and airfreight.

Owner / Entrepreneurship - WWW Enterprises

May

(2007 – 2015)

WORKING WITH HIGH PRODIGY STUDENTS ON DEVELOPING Golf skills, fundamental of Golf etiquette, preping For upcoming Golf Tournament, maintaining exceptional GPA for high school, and college.

Oct./April
(1997 – 2007)

Supervisor – Norgren

Our team successfully changed molds, replaced seals, and provided handoff to Quality Inspector. Led team in troubleshooting process and provided correction action to adhere to process.

Mar/Oct.
(1994 – 1997)

Mold – Setup Technician – Norgren

Responsible to setting injection molds with regrind materials. Resolves all production and or processing problems, provided necessary documentation.

Nov./March
(1984 - 1994)

Process Technician - Norgren

Responsible for material tryouts, cycling new parts, part removal. Knowledgeable in SPC, Ferromtik PLC's and multi-cavity molds.

Feb./Nov.
(1981 – 1984)

Machine Operator - Norgren

Operated Cincinnati, Engle and Van Dorn and Boy injection machines to produce computer parts.

MATERIAL EXPERTISE

ABS	Grilamid
Actel	HDPE
Black & White Celcon	Kynar
Black & White Derlin	Natural Polypropylene
Black Nylon	Pellathane
Crastin	PET
Geolast	Polycarbonate
GF Nylon	PVDF

MACHINERY EXPERTISE

Arburg	Lester
Boy	Toshiba
Cincinnati	Toyo
Engel	Van Dorn
Husky	Watson
Reed	Nissei

YOU WILL ALWAYS GET 100%