

Gary A. Sobolewski

Objective

To secure a responsible full time position in the "Machining/Electrical Production" Industry that will maximize the full use of my skills and vast knowledge of tools and operation of production machines, production workflow, "Inspection" of all parts and traceability/documentation recording as well. My past experience includes operating printing presses, (manual and digital in the printing industry), experience in operating CNC/manual lathes and mill machines, fabricating, drilling, finishing, sanding and de-burring, working with different metals and common hand tools associated with the metal working industry. Presently, I am gaining much experience and knowledge in the "Electrical Testing" and the entire "Electronics" production trade now being employed at Integer/Greatbatch Corporation for the past 1 1/2 years.

Functional Summary

I am "**Certified**" in the **Machinist I & II** programs from Erie BOCES Harkness Center and have obtained my "**CNC Programmer Operator & Manual Machinist Certificate**" through the Erie Community College Machinist Program on December 20, 2013. I have also gathered much "on-the-shop-floor-experience" working at Baker Tool & Die Corp., North Tonawanda, "Greatbatch Medical", Clarence NY, HDM Hydraulics Inc., Tonawanda NY. and **presently** at Integer/Greatbatch Medical, Alden NY. Prior to entering the machining trade I possessed 38 years experience in the production/printing industry concentrating in the "Digital Pre-press production workflow" and "Digital Output" including CTP (Computer-to-Print) Printing technology.

Employment History

(Electrical Testing
Technician &
Machining)

2017-Present Integer/Greatbatch Medical 11900 Walden Ave., Alden, NY 14031 759-5600

Electrical Testing Technician

- Electronic/Computer and Manual testing of medical batteries, (CFX/Qmr/ Qhr, and Lithium Ion) used in pacemakers, heart defibrillators, ear implants, elbow, shoulder, knee and hip replacement surgical assemblies. Inspection of all parts using computer applications, calipers, voltage meter, micrometers, microscopes, optical comparator, CMM and x-ray technology.

2015 HDM Hydraulics 125 Firetower Road, Tonowanda, NY 14150 694-8004

Machinist/CNC Lathes

- Set-up two-(2) CNC lathes, also operated the CNC Lathes that produce "Hydraulic cylinder bodies" and the matching "glands" to the tolerances stated on the blueprint specifications.
- Inspect all parts produced using either Micrometers, Mueller gages, Calipers, (dial and digital) along with groove micrometers as well.
- Record and document all measurements and complete all necessary paperwork.
- Deburr and finish all edges and holes drilled on parts per blueprints or special instructions given.

2014 Integer/Greatbatch Medical 4096 Barton Road, Clarence, NY 14031 759-5600

Machinist/CT-300 EDM Drill Operator

- Set-up machine and run drilling fixtures of Medical parts used in Pacemakers, elbow, shoulder, knee and hip replacement surgical assemblies.
- Inspect all parts produced using either the "Smart Scope", "CMM", "Microscope" or the "Optical comparator".
- Inspect all parts (periodically) from the CNC Lathe Machines using one of the four options of inspection listed above.

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Employment History

(Machining Continued)

- Record and document all measurements and complete all necessary paperwork.
- Deburr and Tumble finish parts as well.

2013 Baker Tool & Die Corp. 48 Industrial Drive, N. Tonawanda, NY, 14120 694-2025

Manual Machinist Apprentice

- Lathe and Mill work (to tolerances displayed on the Blueprint), broaching, sharpening tools, drilling holes on the rotary drill press, chamfering the holes, tapping & de-burring hydraulic pump rings (all-to-tolerances noted on blueprints) and prepare the products for shipping.

(Printing)

2006 – 2012 Gateway Printing & Graphics, Hamburg, NY 14075 823-3873

Digital Pre-Press Technician/Digital Printing

- Downloading and pre-flight of customer files.
- Design, importing customer files, digital stripping, alterations or corrections, impositions for digital proofing, digital print or output of plates for press, finishing and bindery work.
- Responsible for backup, archiving and storage of all final files to DVD.
- Responsible for digital print paper inventory, operating and maintenance of three (3) Digital printers.

2005 – 2006 Boncraft/Zenger Group Printing, Orchard Park, NY

- Duties and responsibilities were identical as above the only difference being working second (2nd) and midnight shifts.
- Operation of Xerox 6110 Color Printer.

2000 – 2004 RR Donnelly/Moore Wallace Division/Colorforms, Tonawanda, NY

Digital Pre-Press Technician/Web Printing

- Downloading and pre-flight of customer files.
- Design, importing customer files, digital stripping, alterations or corrections, impositions for digital proofing, film output, and output of plates for press.
- Responsible for backing up, archiving and storage of all final files to DVD.
- Swing Shifts worked along with overtime on weekends. RR Donnelly, with their acquisition of Moore Wallace/Colorforms was a high volume production printing operation using seven “7” web printing presses.

1990 – 1999 Swyers Printing, Orchard Park, NY

Digital Pre-Press Technician

- Duties and responsibilities were the same as above when moved into the pre-press department.
- Hired as a “press helper” with the opportunity to become a ***Digital Pre-Press Technician.***

Computer Skills

- Proficient in both Macintosh and PC Windows platforms.
- Proficient in “digital math”, decimal, fractions and “Machinist math”.
- Accomplished in EVO Prinergy Ripping software, ArtPro 6.5, Brisque, Rampage Apogee, InDesign CS5.5 bundle including Photoshop, Illustrator, Pitstop (PDF’s), Preps, Micro soft word and Excel, QuarkXpress, Pagemaker, Freehand, InkPro, Acrobat and Distiller, & many other utility softwares too numerous to list.

Equipment Skills**MACHINING**

- Completing work on Manual Lathes and Mills from the blueprint.
- Proficient using computers, proficient in math, decimals, fractions and tolerances.
- Knowledge and use of machinist tools and measuring guages in the Machinist Industry.
- Able to read blueprints to produce the project within the tolerances specified on the blueprint.
- Experienced in using CMM.
- Experienced using “Haas”, “Bridgeport”, “Chevelier” and “Acra” manual & CNC machines.

Education**MACHINING****2013 – 2014 Erie Community College (N)****Williamsville, N.Y.****Machining**

(most recent to past)

CERTIFIED

- Completed the “Certified CNC and Manual Machinist Program” .at Erie Community College (North) in “Running” and “Programming” CNC Mill & Lathe Machines.

2012 Erie BOCES “Harkness Center”**Cheektowaga, NY****CERTIFIED**

- Completed “Manual Machinist I & II” from Erie Boces (Harkness Center).

Printing related

Education and Equipment Skills

PRINTING**1999 Buffalo State College****Buffalo, NY****Vocational Technical Education**

- Acquired an “Associates Degree” in Graphic Arts including completing the “NOCTI” State Program for Skilled Trades. Completed 65% of core courses towards a Bachelors degree in (VTE) Vocational Technical Education.

1989-1991 Erie Community College**Orchard Park, NY****Graphic Arts & General Studies**

- Completed selective computer courses in Graphic Arts to be applied to employment advancement and towards my Bachelor of Arts Degree.

PRINTING

- Kodak Magnus 400 Platesetter & Processor, Epson 9880 Hi Resolution Press Match proofer, Epson 6100 54” wide Banner proofer, 5150 Konica B&W Hi-speed booklet digital printer, C500 Konica Color Digital Printer, C6500 Konica Color Digital Printer and a Xerox 6110 Color Digital Printer.

References**Jeff Portera** — 3970 Big Tree Road, Orchard Park, NY 14075 — Hm: 716-685-6220 — Cell: 716-907-4450**John Hoegerl** — 68 Hillsboro Drive, Cheektowaga, NY 14225 — 716-435-4084.**Ronald Kozminski** — 71 Reserve Road, West Seneca, NY 14224 — 716-674-6456.**Jason Braungart** — 777 East Park Drive, Tonawanda, NY 14150 — 716-818-1413 jbraungart@boncraft.com**Greg Siher** — 4421 Simson Street, Tonawanda, NY 14150 — Hm:716-694-5210 — Cell: 716-444-1739.