

Elfego Morales

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Objectives: To acquire a position that will allow me to utilize my skills with the opportunity to advancement

Summary of Qualifications: 15 years of CNC turning operator and programmer skills knowledge of tool setting, familiar with machine operations, Fanuc controls, ability to read and interpret documents such as safety rules, operating and maintenance instructions and procedure manuals, ability to calculate figures and amounts such as proportions, percentages, area, circumference and volume.

Experience: *Precise machinina Arlinaton Heights, IL. Industry aerospace 1992-1998 CNC machine operator*

CNC mills set up

Operate Fanuc controls

Set up set tools, Hand loaded manually parts into machine and read programs

Handle Height gages, drop indicator, micrometer one inch to 30 inch, blade mics, and disc mics

Brad-Foote-Gear, Cicero, IL Industry: Gears/Shafts 1998-2004

CNC-turning setups and add programs

Cnc boring mill and set ups

Adjusting programs with G codes and M codes

Fanuc controlled machines

Read process sheets, blueprints and sketches of part to determine machine to be done, Dimensional specification, Program and set up and operating requirements

Inspect Ed work produced, including 1st piece inspection, using micrometers, bore gages, and Vernier calipers

Mah-Machine Company, Cicero, IL Industry: Manufacturing Gears/Shafts 2004-2009

CNC- turning set ups and programs

CNC boring mills and set ups

Edit programs with G codes and M codes

Read processed sheets, blueprints and sketches of parts to determine machine to be done, dimensional specification, program, set up, and

operating requirements.

Circle Gear Machines 2010-Present

CNC machine operator

Set ups and add programs

G codes and M codes with Fanuc controls

CNC turning and boring mill

Education: High school in Mexico 1984-1987

Lazaro Cardenas High school

Manufacturing technology