

Edward J. Ochoa

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Objective

Seeking a Machine Operator And Set-up position that would utilize my 40 year's experience as a CNC Swiss Screw machinist CNC –Lathe CNC MILL and over 10 years as a manual machinist.

Profile

Highly motivated, skilled machinist with expertise in both manual and CNC screw machines with emphasis in Swiss machines, CNC-Lathe Proven ability to keep productivity on tract while producing quality parts on several machines. Ability to quickly recognize and resolve production problems.

Flexible and reliable with "old world" pride in my work. Capacity to work in a fast paced, highly competitive and quality intensive industry. Demonstrated experience in supervising others in the machine shop environment. Excellent interpersonal skills and work well in a team environment.

Skills Summary

- ♦ Manual Machinist
- ♦ CNC Screw Machinist
- ♦ Quality Control Inspector
- ♦ Blue-Print Reading
- ♦ Gear Machine Operator
- ♦ Mill Machine Operator
- ♦ First Aid and CPR Training
- ♦ Comparator
- ♦ Omni-Turn Machine
- ♦ The Certification Course of Forklift Operator Safety Training Program (OSHA compliant)
- ♦ Editing programs
- ♦ Manual Mill Machine Operator
- ♦ Manual Engine-Lathe Operator
- ♦ Manual Lathe Operator
- ♦ Bilingual - Spanish
- ♦ Hardinge CHNC Lathe machine Operator
- ♦ Radial Drill Press Operator
- ♦ Surface Grinder Operator
- ♦ Drill Press Operator
- ♦ Cutter Grinder Operator
- ♦ Maintain Commercial Driver's license
- ♦ Heavy Equipment Operator
- ♦ Maintain OSHA certification
- ♦ Flagger Training and Certification Program
- ♦ EDM Machine
- ♦ Amanda CNC Turret punch press Operator
- ♦ LATHE DMG MORI NLX-1500/500 CNC MORI Touch screen CELOS

Professional Experience

MACHINE OPERATOR

- ♦ CNC Swiss Screw Machines
 - Set up and operate the following machines: Star SR-20; Star SV-12; Star RNC-16; Star SR-20RIII. Star SR-32J; Hanwha XD-32-H CNC Swiss-Turn SL20; KSI SA-20; KSI sqc38 Fanuc 18iTB Marubeni Citizen-Cincom L20 **Tsughami** BS 20B sx20b ¾ Fanuc la1 Miyano bne51s cnc Swiss Screw Machine.
- ♦ Bar Feeders
 - Set- up the following Bar Feeders: IEMCA Elite 112; Swiss-Type Genius 118; LNS Alpha ST 212, Alpha 320, Quicksix S2, Hydrobar THB, Super Hydro HS.
- ♦ Skilled at editing programs
 - Programming with Polar, Helical and Cylindrical coordinate interpolation and writing macro programs using Fanuc and Hass controls G codes and M codes.
- ♦ Experience in producing a variety of medical devices including bone screws and dental picks.

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- ◆ Makes offsets to monitor/improve part quality
- ◆ Removes, changes, sharpens and or resets all tooling when necessary to maintain quality parts off all cell machines or equipment
- ◆ Participates in ISO 9001

Employment History

US Mint – Coining Department-Die Manufacturer Machinist, WG-3414-9 Step 1 Full Performance Level 11
Metal Forming Machine Operator Denver, CO
September 14, 2020 – September 15,2021

Eaton/Cooper Corporation - Fabrication Dept Aurora, CO
CNC Machinist Punch Press Turret Operator
September, 2019 – June 2020

Cherry Creek School District - Transportation Dept Centennial, CO
School Bus Driver Assistant
July 2019-Present

Primus Aerospace Lakewood, CO
Production for Citizen Cincom CNC Swiss Screw Machines Setup& operator, Haas CNC milling machine operator, Haas CNC Lathe Set-up and operator
January 2018 – June - 2019

OMNI-X Englewood, CO
Production for OKUMA Okuma osp-p300l LT2000 EX TWIN STAR CNC Lathe
January 2017 – December 2017. – Set Up Machinist EDM ROBOOUT QX-1iD FANUC Series 310is-WA

Responsible for set up Okuma Lathe-Assured machines were ready for production based on customer specifications. And EDM Machine.

Geometric Dimensioning & Tolerancing

REATA ENGINEERING AND MACHINE WORKS – Englewood, CO
Production; January 2015 – August 2016 – Lead Second Shift Production

Responsible for set up Swiss machines-Assured machines were ready for production based on customer specifications.

Capable of using computer-controlled machinery as well as manual machinery.

Editing programs

Process Improvement Using SPC

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Geometric Dimensioning & Tolerancing

Follow SPC protocol & implement customer's tolerances according to blueprint specs & iso 9001 requirements.

VESTAS. – Brighton, CO

Production; February 2014 – January 2015

Boring Bar Operator- responsible for drilling holes project specifications for wind turbines. Responsible for programming machines to meet job specifications. Vestas is a unique wind turbine international company that ships its products throughout the continental United States as well as to various different countries i.e. Niagara, Asia, Europe, etc.

Worked closely with quality control & made recommendations to meet quality standards.

AEROTEK. (REATA ENGINEERING) – Denver, CO

Machinist: August 2013 – February 2014

Ran lathe & Swiss screw machines – ensured parts were market ready according to customer specifications. Assisted with quality inspections

SELF EMPLOYED. – May 2009-August 2013

during this period I was a stay at home dad. My wife and I adopted two children in 2009 and this was a time of bonding. I supplemented our income with various temporary jobs.

AG MACHINING – Englewood, CO

CNC Swiss Screw Machinist: December, 2006- May 2009

Responsible for operation of various production machines

Responsible for machine maintenance including calibration

Troubleshooting production run and quality inspection to ensure quality work.

HOME DEPOT – Denver, CO

Tool Rental Associate: February 2006 - November 2006

INTREX CORPORATION – Louisville, CO

CNC Swiss Machinist: December 2004 - January 2006

Responsible for operation of various Swiss screw & lathe production machines

Responsible for machine maintenance including calibration

Responsible for editing the program at machine site

Troubleshooting production run

EXPRESS PERSONNEL SERVICE – Arvada, CO

CNC Machinist: July, 2004- December 2004

SWIFT TRANSPORTATION – Denver, CO

O'TR Driver: March 2004 - July 2004

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DENVER PRECISION PRODUCTS – Broomfield, CO
CNC Swiss Machinist: December 2002 - November 2003

ST SWISS-TECH, LLC – Delavan, WI

CHNC, and Swiss CNC Operator: July 1994 - Aug 2002

Responsible for changing out tooling

Responsible for running production machines

Worked closely with set-up machinists to insure machines were set-up for appropriate job specifications.

Served in the United States Navy from July 1984 to July 1994

Honorably Discharged.

Machinist Mate E-5

Education

UNITED STATES TRUCK DRIVING SCHOOL – Wheatridge, CO
Graduated 2004 with Heavy Duty Interstate Truck Driving certificate

STAR CNC MACHINE TOOL CORP – Elk Grove, IL
CNC Swiss Type Set-Up and Programming Training and Certification Course, February 2000

GATEWAY TECHNICAL COLLEGE – Elkhorn, WI
Graduated 1997 with Machine Tool Technician Diploma

UNIVERSITY OF WISCONSIN, OSHKOSH – Oshkosh, WI
Studied Political Science 1981-1983