Damir Culina

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Work Experience

CNC Programmer and Machinist

Sko-Die Inc   -   Morton Grove, IL
May 2012 to Present

Program and Maintain CNC VMC's & Lathes, Wire EDM and Laser Machines
Develop and execute process designs and drawings to meet production requirements in a manner that is timely, cost competitive, and with high first pass yield.
Utilize AutoCad, SolidWorks, Esprit & Dr. Abe Amada software for process/program design.
Monitor and improve current processes within the framework of our client's goals and our departmental and corporate strategies.
Develop new process and equipment needs; work with Quality Engineering to design implementation and start-up requirements; assure design meets functional requirements; develop start-up plans; assist in preparing work instructions; and provide training as needed.
Assist in determining work procedures. Design and write specifications for developing and implementing solutions for processes/procedures.

Lean Manufacturing Principles

CNC Programmer

Accellent Inc.   -   Morton Grove, IL
August 2010 to May 2011

Develop and execute process designs and drawings to meet production requirements in a manner that is timely, cost competitive, and with high first pass yield.
Utilize CAD/CAM software for process/program design.
Monitor and improve current processes within the framework of our client's goals and our departmental and corporate strategies.
Develop new process and equipment needs; work with Quality Engineering to design implementation and start-up requirements; assure design meets functional requirements; develop start-up plans; assist in preparing work instructions; and provide training as needed.
Assist in determining work procedures. Design and write specifications for developing and implementing solutions for processes/procedures.
Interact with department managers, program managers, vendors, and clients to ensure process integrity and timeliness.
Provide technical support to quality and manufacturing areas.

CNC Machinist

Himmelstien, Inc.   -   Hoffman Estates, IL
March 2005 to August 2010

Maintaining a positive and productive flow throughout the shop, maintaining parts run correctly and in a timely manner. Developing a job/parts spread sheet, currently training on bidding new jobs, additional programming, supervisory and company processes.
Develop and execute process design and fixtures to meet production standards.
Maintain a Program & Tool Database; used for storing, sending and receiving programs used with our CNC Mills.

CNC Programmer

Education

Computer Science
Cleveland State University   -   Cleveland, OH
September 1995 to May 1997

Some college

Skills

CNC, Cnc Lathe, Cnc Mill, Mastercam, Cnc Machine, Mazak, Mazatrol, Axis, Blueprint, Aerospace, EDM, Microsoft's Office, Epicor

Certifications/Licenses

CNC/CAM Programming Certificate
August 2008 to Present

Oakton Community College
CNC/CAD Programming Certificate