

Chase E. Dumler

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Production Supervisor\Value Stream Manager

18 years of progressive experienced managing production, Safety and Quality Control for large manufacturing companies. Verifiable strengths in leading and improving process and work procedure to support continuous improvement. Excellent interpersonal skills in collaborating with team members and customers to identify and resolve quality issues and meet production goals. Well versed in all aspects of production including inventory management, Quality Improvement, Safety programs and Internal Audits on Quality Management System. Also strong supervisor skills to train and motivate teams to peak performance.

Education

Skyline High School: Graduated
Collin County Community College: Classes taken for profession
Flextronics University: On Going courses through employer

Highly Proficient in:

Excel
Word
Power Point

Certification:

ISO9001
IPCA610
ISO13485 (Medical)
AS9100 (Aviation, Space and Defense)
J-Standard

Experience:

19Years in Electronics
6s Champion
Internal Auditor
Some interaction in Lean Six Sigma

Bulldog Fence (Sales/Estimator – March 1-2017 to Present – Part Time

Sales/Estimator

- As a sales person I would talk to clients about what would be the best type of fence that fits their needs or their HOA requirement.
Also describe in detail about each fence about what type of material we use and the process of the install. I would write up estimates which includes calculating dimension, adding up linear footage and calculating total cost of install.
Marketing- creating ads, creating flyers to pass out, and door to door sales.
Payment collection prior to install.

Oncore/NEOTECH – Electronics Medical/ Military/Aerospace – January 2-2012 to 3/19/2018

Value Stream Manager

- **Managed and assisted people on a product line for Printed Circuit board and Box Build Line**
Managed a total of 35 people for a Printed Circuit board PostOp area, SMT and Stockroom for a medical and aerospace product. Work with my production team to meet daily goals that are given by customer and company needs. Assured that my production team followed to IPC-A-610 & J-STD-001 and assisted employees with those standards when question were asked. Assisted with soldering techniques when employees had trouble soldering on Printed circuit boards.
Managed a total of 3 people for a medical box build line. Worked with Box Build team to meet daily goals that was required by customer. Collaborated with Quality Engineers and Product Engineers to improve quality and process improvements. Performed annual reviews for each regular employee on performance. Worked with line lead on continuous leadership skills.
- **6S Site Champion**
Created Presentation on 6S and trained whole site on 6S Requirements. Performed 6S with each employee in their respective areas. Performed weekly and monthly 6S audits to make sure we sustain 6S activity.
- **Internal Audits**
Performed internal audits on all procedures to assure the site was following processes also audited on previous ISO13485 and ISO9001 discrepancies to make sure we stayed in compliance. Did follow up verification on key procedure and processes. I would initiate corrective action on discrepancies that were found during Audits.
- Created and Updated Utilization, efficiency and downtime metrics on machines daily and weekly and presented to GM and director of operation to insure we were meeting company % goals. If not meet present root cause and corrective action. Also did continuous improvements with my value stream team to improve productivity and Quality.
Maintained headcount to align with customer build quantity's for the month this is all based on Takt time for each unit that's produced through the entire process.
Did Tours for potential Customer talked about our process on the production floor to sale them that we were the company that would provide them with right services at high quality and on time delivery.

Flextronics Int. Electronics May 2000 - December 2011

Production Supervisor

- **Researched Quality planes to ensure 90% + yields for customer**
Would have daily and weekly calls with customers to discuss Quality yields percentages issues than would pass down to my production team and get them resolved to customer and company requirements to meet yields. Also would have training classes with production team and go over company quality planes.
 - **Set up new product lines and staffed accordingly to produce high volume product and efficient product Lines**
Worked with Product/Process Eng. on new product the company would get. We would do time studies on the product which would give us our tack time for each step that would than tell Us how many people you would need and how much product you should produce each day. We also would set up each station with the correct tools and procedures to perform the job That was required.
 - **Performed Quality audits for the company to ensure compliant with what we say we do**
I would read company procedures than go to that area and ask questions to assure they were following procedure this would be done throughout the whole company with Engineers, Materils, Planners, GM's, Management and production floors. If procedures were not followed than I would issue out correct actions to get fixed.
 - **Performed six sigma projects**
I would find a project where I would save the company money. I would collect data of present status of project and implement better ways of performing and taking out waste this could be multiple things from buying cheaper material to reduction in staff by running a lean line.
 - **Performed monthly SGA projects (Small Group Activities)**
SGA were ongoing projects that I would do monthly with an operator on the floor. This would involve gathering data from a station or even area that was not organized correctly with material and making positive changes long term to be efficient.
- Continues Improvements**
- Also did continuous improvements with my value stream team to improve productivity and Quality. Maintained headcount to align with customer build quantity's for the month this is all based on Takt time for each unit that's produced through the entire process.
 - Operator on floor issues and made sure they were following work instruction for the product They were working on. Made sure they were using the correct tools for the steps they were Performing per work instruction (Pneumatic/torque tools etc.) also did yearly reviews on Employees gave them feedback on their performances positive and negative. I would also work with staffing agency on getting the right interviews with the right qualifications and performed those interviews. Also set daily goals with production team for each customer.

Colorado Med Tech – Electronics - June 97 to May 2000

- **Surface Mount operator/On line programmer for Surface Mount machine**
Inspected bare printed circuit boards for any defects on pads and traces, than I would screen print the boards which is adding solder paste to pads for component placement by SMT machine. Once components placement is done I would inspect for correct polarity/alignment on components than I would place in the

oven with correct oven profile which than would solder all components to the printed circuit board. All events would be done by class requirements by customer per IPC A 610.

- **Wave Solder operator**

I would check through hole components for correct polarity on printed circuit board than place on conveyer on machine once product was complete with soldering process I would inspect soldering joints to customers requirements per IPC A 610.

- **Surface Mount and through hole solder**

I would inspect printed circuit board components to customer class requirements per IPC A 610 For correct polarity and solder joints. If product did not meet requirements I would rework product to meet those requirements.

Black Fox Technology – Electronics - June 95 to May 97

- **Surface Mount operator/On line programmer for Surface Mount machine**

Inspected bare printed circuit boards for any defects on pads and traces, than I would screen print the boards which is adding solder paste to pads for component placement by SMT machine. Once components placement is done I would inspect for correct polarity/alignment on components than I would place in the oven with correct oven profile which than would solder all components to the printed circuit board. All events would be done by class requirements by customer per IPC A 610.

- **Line lead for a hand load line**

I managed 8 operators for a printed circuit board hand placement line. Made sure we meet daily Goals by management and produced good quality yields and making sure we were hitting tax time for each station.

- **Surface Mount solder**

I would inspect printed circuit board components to customer class requirements per IPC A 610 For correct polarity and solder joints. If product did not meet requirements I would rework Product to meet requirements to that class.

