

# JOSH BUCKANAGA

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## SUMMARY

I am a highly motivated individual with over 20 years' experience in the printing industry. I am strong leader with experience managing multiple departments, people, and projects. I possess excellent written and verbal communication skills, so I am comfortable interacting with all levels of the organization and with customers. I excel in problem solving quickly, decisively and efficiently in a fast paced lean environment. I am committed to quality and excellence.

## WORK OF EXPERIENCE

### **Northern Lights Laser (December 2010-Present) Delano, MN**

#### **Project Administrator**

Responsibilities: Shipping/Receiving, work order generation, scheduling, quality control, develop, document, implement processes and procedures. Part mark identification and production assist on 5 axis CNC lasers that cut product for the medical, aerospace and automotive industries.

- Receive customer orders and company supplies
- Generated work order travelers
- Create inspection forms from customer provided drawing/blueprint
- Designate proper method to inspect the part to meet customer required specifications
- Document NCR/CAPA and assist Engineering to determine root causes and corrective actions
- Write processes and procedures
- Design, document and perform preventive maintenance on CNC Lasers and production related equipment
- Assist in production by prepping orders, running lasers, performing inspections, part marking and grinding parts

### **Next Generation Media (August 2005-February 2010) Maple Grove, MN**

#### **Print Dept. Manager**

Responsibilities: Managed every aspect of printing department from Silkscreen, Offset and POD

- Started up printing department from scratch for optical media to print on CD and DVD media
- Installed silkscreen and offset presses along with exposure and plate processing equipment
- Managed Pantone UV ink inventory and mixed custom colors
- Prepared screens, plates and ink for production

- Designed programs and performed preventive maintenance on all presses and equipment
- Wrote all processes and procedures in ISO format for quality manual
- Worked closely with sales team and Prepress to meet customer quality expectations
- Conducted all press checks with customers and sales team
- Managed production schedule to meet quick turn deadlines
- Installed POD (Print On Demand) department using Konica Minolta Biz Hub 65HC digital printer
- Worked with vendors to get more aggressive pricing resulting in price reductions of 20% to 50% each year of operation
- Conducted employee reviews, hiring and firing

### **Zomax Optical Media (February 1998-August 2005) Plymouth, MN**

#### **Print Lead**

Responsibilities: Lead printing operator responsible for operating a press to print CD and DVD media, distribute work to other presses based on schedule and due date. Troubleshoot machine issues and assist in repair. Manage any quality issues for shift.

- Operate 6 color silkscreen Autoroll optical media press using UV inks
- Promoted to Lead Printer after 1 year of service
- Shot screens and mixed UV inks to match pantone PMS book
- Designated custom color matcher
- Conducted press checks with customers, sales team and quality manager
- Toured customers through print dept., as well as employee boot camps
- Worked with quality manager to execute corrective actions on quality issues
- Coordinated workflow with internal customers to meet tight deadlines

### **Odditees (September 1989-February 1998) St. Anthony, MN**

#### **Head Pressman.**

- Set up and ran 8 color automatic printing press
- Ran 5 color manual press
- Mixed PMS inks to customer specification
- Perform general and preventive maintenance
- Shoot, clean, reclaim and coat screens
- Promoted to Head Pressman at the age of 18