

DeWayne Arden

Bloomington, MN

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WORK EXPERIENCE

Machinist

Hydra Flex Incorporated - Burnsville, MN - September 2013 to Present

Responsibilities

Set up Mori Seiki NL2500, as well as a Mazak quickturn with fusion Mazatrol. Order tooling, upgrade tooling, update processes. Increased effectiveness of production within the machine shop. Successfully stepped into a leadership roll with little to no training from my predecessor.

Skills Used

Quality, troubleshooting, problem solving, cnc programming and setup. I also utilize people skills in my daily routine.

CNC Machinist

Agency Staffing - Sycamore, IL - November 2012 to August 2013

*Operate various different Cnc equipment, including Bridgeport and Kitamura horizontal machining centers.

*Development of tooling and set up documentation program.

*Second shift lead person.

*Cmm operator

CNC SWISS Operator

APEX TOOL GROUP - Lexington, SC - July 2011 to September 2012

Load programs into machine using DNC software.

* Successfully edit, as well as write programs to make parts to given tolerances.

* Set up and operate machines running production on long and short run orders.

* In addition to this, I also set up and operate Mori-Seiki SI-3, with Yasnac control.

* Utilized quick change KM40 tooling, for quick turnaround.

* Programmed and setup a Hardinge Super Precision 5 axis with sub spindle.

CNC MACHINIST

DURRE BROS. WELDING AND MACHINE SHOP - Minonk, IL - September 2005 to July 2011

* Edit and write G and M code programs for Fanuc control.

* Setup and break down tooling for CNC lathes and machining centers.

* Setup and tear down fixtures for production.

* Check parts with various gages, including comparators, Mics and Calipers

NIGHT SHIFT SUPERINTENDENT

* Supervised 30-35 employees

* Responsible for all functions of manufacturing in the plant.

* Increased quality, efficiency and worker moral on 2nd shift.

* Implemented customer quality policy.

* Implemented company safety policy resulting in 0 lost time accidents.

CNC MACHINIST

MECHANICAL DEVICES - Bloomington, IL - May 2005 to September 2005

Edited and wrote G and M code programs for Fanuc control.

- * Setup and tear down fixtures for production.
- * Ran parts, ensuring parts were de-burred and assembly line clean for shipment.
- * Setup and break down tooling for cnc lathes and machining centers.

CNC MACHINIST

CBS COMPANY - Dayton, OH - October 2004 to March 2005

Load G and M code program for CNC lathes, by way of DNC.

- * Set tooling to run production of metal and plastic parts.
- * Check parts with various gages, including comparators, mics and calipers.

CNC OPERATOR

ALTERNATIVE MACHINE, INC - Rockford, IL - February 2004 to October 2004

Edit and write g and m code programs for Okuma and Fanuc controls.

- * Setup and break down tooling for cnc lathes.
- * Ran production, checking parts with various gages after first article inspection.
- * Ran manual engine lathe and Bridgeport Mills for production of parts.

CNC OPERATOR

SEIBERT, INC - Chenoa, IL - February 2003 to January 2004

Setup and ran Okuma 700L cnc lathe with bar feed.

- * Check dimensions using various gages, including mics and calipers.
- * Cut and load bars of steel to be machined into bar feeder.

CNC OPERATOR

MECHANICAL DEVICES COMPANY - Bloomington, IL - August 2002 to February 2003

Operated Cincinnati-Milicron CNC lathes for production of parts.

- * Ensuring assembly line clean for shipment of parts to customer.
- * Charting of tool changes for life expectancy.

Swiss and Multiaxis CNC Lathes

Nelson Numeric - Bloomington, MN - February 2013

- * Setup and operate Nakamura twin turret, twin spindle CNC lathes.
- * I do first article inspection on aerospace parts to insure quality.
- * I can program online and make edits to existing G code programming.

EDUCATION

Patterson Career Center - Dayton, OH

1993 to 1997